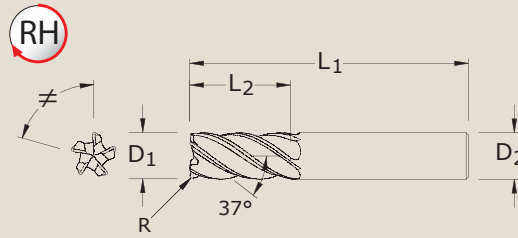


TOLERANCES (mm)		
DIAMETER	D ₁	D ₂
6	+0,000 / -0,030	h6
> 6 - 10	+0,000 / -0,040	h6
> 10 - 25	+0,000 / -0,050	h6

CORNER RADIUS TOLERANCES (mm)	
R	+0,000 / -0,050



	Cutting Diameter D ₁	Length of Cut L ₂	Overall Length L ₁	Shank Diameter D ₂	Corner Radius R	Ti-Namite-M (TM) EDP No. w/o Flat	Ti-Namite-M (TM) EDP No. w/ Flat	Ti-Namite-M (TM) EDP No. w/Internal Coolant
SERIES Z5MCR (METRIC) (CONTINUED)	16,0	19,0	82,0	16,0	1,0	47032	47039	47046
	16,0	35,0	92,0	16,0	1,0	47033	47040	47047
	16,0	35,0	92,0	16,0	1,5	47034	47041	47048
	16,0	35,0	92,0	16,0	2,0	47035	47042	47049
	16,0	35,0	92,0	16,0	2,5	47036	47043	47050
	16,0	35,0	92,0	16,0	3,0	47037	47044	47051
	16,0	35,0	92,0	16,0	4,0	47038	47045	47052
	20,0	23,0	92,0	20,0	1,0	47053	47061	47069
	20,0	43,0	104,0	20,0	1,0	47054	47062	47070
	20,0	43,0	104,0	20,0	1,5	47055	47063	47071
	20,0	43,0	104,0	20,0	2,0	47056	47064	47072
	20,0	43,0	104,0	20,0	2,5	47057	47065	47073
	20,0	43,0	104,0	20,0	3,0	47058	47066	47074
	20,0	43,0	104,0	20,0	4,0	47059	47067	47075
	20,0	43,0	104,0	20,0	5,0	47060	47068	47076
	25,0	28,0	100,0	25,0	1,0	47077	47084	47091
	25,0	53,0	121,0	25,0	1,0	47078	47085	47092
	25,0	53,0	121,0	25,0	2,0	47079	47086	47093
	25,0	53,0	121,0	25,0	2,5	47080	47087	47094
	25,0	53,0	121,0	25,0	3,0	47081	47088	47095
25,0	53,0	121,0	25,0	4,0	47082	47089	47096	
25,0	53,0	121,0	25,0	5,0	47083	47090	47097	