



EXTERNAL COOLANT DRILLS FOR DEPTHS UP TO 3xD

SERIES 135 3xD

CUTTING DIAMETER D ₁	DECIMAL EQUIVALENT	TAP SIZE REFERENCE ONLY	SHANK DIAMETER D ₂ mm	OVERALL LENGTH L ₁ mm	FLUTE LENGTH L ₂ mm	MIN. CLEARED LENGTH L ₃ mm	SHANK LENGTH L ₄ mm	EDP NUMBER
31/64	0.4844	9/16-12	1/2	4-1/4	2-5/16	1-7/8	1-49/64	51362
12,5 mm	0.4921	M14 X 1,5	14mm	107mm	60mm	49mm	45mm	63196
1/2	0.5000		1/2	4-1/4	2-5/16	1-7/8	1-49/64	51363
12,8 mm	0.5039	M14 X 1,25	14mm	107mm	60mm	49mm	45mm	63197
13,0 mm	0.5118	M14 X 1	14mm	107mm	60mm	49mm	45mm	63198
33/64	0.5156	9/16-18	5/8	4-1/4	2-5/16	1-7/8	1-49/64	51364
17/32	0.5312	5/8-11	5/8	4-1/4	2-5/16	1-7/8	1-49/64	51365
13,5 mm	0.5315		14mm	107mm	60mm	49mm	45mm	63199
35/64	0.5469	5/8-12	5/8	4-1/4	2-5/16	1-7/8	1-49/64	51783
14,0 mm	0.5512	M16 X 2	14mm	107mm	60mm	49mm	45mm	63200
9/16	0.5625		5/8	4-9/16	2-1/2	2	1-57/64	51366
14,5 mm	0.5709	M16 X 1,5	16mm	115mm	65mm	51mm	48mm	63201
37/64	0.5781	5/8-18	5/8	4-9/16	2-1/2	2	1-57/64	51367
15,0 mm	0.5906	M16 X 1	16mm	115mm	65mm	51mm	48mm	63202
19/32	0.5938	11/16-11	5/8	4-9/16	2-1/2	2	1-57/64	51784
39/64	0.6094	11/16-12	5/8	4-9/16	2-1/2	2	1-57/64	51785
15,5 mm	0.6102	M18 X 2,5	16mm	115mm	65mm	51mm	48mm	63203
5/8	0.6250	11/16-16	5/8	4-9/16	2-1/2	2	1-57/64	51368
16,0 mm	0.6299		16mm	115mm	65mm	51mm	48mm	63204
41/64	0.6406	11/16-24	3/4	4-7/8	2-3/4	2-5/16	1-57/64	51786
16,5 mm	0.6496	M18 X 1,5	18mm	123mm	73mm	58mm	48mm	63205
21/32	0.6562	3/4-10	3/4	4-7/8	2-3/4	2-5/16	1-57/64	51369
17,0 mm	0.6693		18mm	123mm	73mm	58mm	48mm	63206
43/64	0.6719	3/4-12	3/4	4-7/8	2-3/4	2-5/16	1-57/64	51787
11/16	0.6875	3/4-16	3/4	4-7/8	2-3/4	2-5/16	1-57/64	51370
17,5 mm	0.6890	M20 X 2,5	18mm	123mm	73mm	58mm	48mm	63207
45/64	0.7031	3/4-20, 1/2-14 NPT	3/4	4-7/8	2-3/4	2-5/16	1-57/64	51788
18,0 mm	0.7087		18mm	123mm	73mm	58mm	48mm	63208
23/32	0.7188		3/4	4-7/8	2-3/4	2-5/16	1-57/64	51789
18,5 mm	0.7283	M20 X 1,5	20mm	131mm	79mm	63mm	50mm	63209
47/64	0.7344	13/16-12	3/4	4-7/8	2-3/4	2-5/16	1-57/64	51790
19,0 mm	0.7480		20mm	131mm	79mm	63mm	50mm	63210
3/4	0.7500	13/16-16	3/4	5-1/4	3-1/16	2-7/16	1-31/32	51371
49/64	0.7656	7/8-9	7/8	5-1/4	3-1/16	2-7/16	1-31/32	51372
19,5 mm	0.7677	M22 X 2,5	20mm	131mm	79mm	63mm	50mm	63211
25/32	0.7812		7/8	6	3-11/16	2-11/16	2-1/8	51791
20,0 mm	0.7874		20mm	131mm	79mm	63mm	50mm	63212
51/64	0.7969	7/8-12	7/8	6	3-11/16	2-11/16	2-1/8	51792
13/16	0.8125	7/8-14	7/8	6	3-11/16	2-11/16	2-1/8	51373
7/8	0.8750	15/16-16, 1-8	7/8	6	3-11/16	2-11/16	2-1/8	51374
59/64	0.9219	1-12	1	6	3-11/16	2-11/16	2-1/8	51375