



EXTERNAL COOLANT DRILLS FOR DEPTHS UP TO 3xD

SERIES 135 3xD

CUTTING DIAMETER D ₁	DECIMAL EQUIVALENT	TAP SIZE REFERENCE ONLY	SHANK DIAMETER D ₂ mm	OVERALL LENGTH L ₁ mm	FLUTE LENGTH L ₂ mm	MIN. CLEARED LENGTH L ₃ mm	SHANK LENGTH L ₄ mm	EDP NUMBER
S	0.3480		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51616
8,9 mm	0.3504		10mm	89mm	47mm	40mm	40mm	63772
9,0 mm	0.3543	M10 X 1	10mm	89mm	47mm	40mm	40mm	63185
T	0.3580		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51617
9,1 mm	0.3583		10mm	89mm	47mm	40mm	40mm	63773
23/64	0.3594		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51353
9,2 mm	0.3622	M10 X 0,75	10mm	89mm	47mm	40mm	40mm	63774
9,25 mm	0.3642		10mm	89mm	47mm	40mm	40mm	63186
9,3 mm	0.3661		10mm	89mm	47mm	40mm	40mm	63775
U	0.3680	7/16-14	3/8	3-1/2	1-27/32	1-37/64	1-9/16	51354
9,4 mm	0.3701		10mm	89mm	47mm	40mm	40mm	63776
9,5 mm	0.3740	M10 X 0,5	10mm	89mm	47mm	40mm	40mm	63187
3/8	0.3750		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51355
V	0.3770		1/2	3-1/2	1-27/32	1-37/64	1-9/16	51618
9,6 mm	0.3780		10mm	89mm	47mm	40mm	40mm	63777
9,7 mm	0.3819		10mm	89mm	47mm	40mm	40mm	63778
9,8 mm	0.3858		10mm	89mm	47mm	40mm	40mm	63779
W	0.3860		1/2	3-1/2	1-27/32	1-37/64	1-9/16	51619
9,9 mm	0.3898		10mm	89mm	47mm	40mm	40mm	63780
25/64	0.3906	7/16-20	1/2	3-1/2	1-27/32	1-37/64	1-9/16	51356
10,0 mm	0.3937		10mm	89mm	47mm	40mm	40mm	63188
X	0.3970	7/16-24	1/2	4-1/16	2-3/16	1-51/64	1-49/64	51620
10,1 mm	0.3976		12mm	102mm	55mm	45mm	45mm	63781
10,2 mm	0.4016	M12 X 1,75	12mm	102mm	55mm	45mm	45mm	63189
Y	0.4040	7/16-28	1/2	4-1/16	2-3/16	1-51/64	1-49/64	51621
10,3 mm	0.4055		12mm	102mm	55mm	45mm	45mm	63782
13/32	0.4062		1/2	4-1/16	2-3/16	1-51/64	1-49/64	51357
10,4 mm	0.4094		12mm	102mm	55mm	45mm	45mm	63783
Z	0.4130		1/2	4-1/16	2-3/16	1-51/64	1-49/64	51622
10,5 mm	0.4134	M12 X 1,5	12mm	102mm	55mm	45mm	45mm	63190
10,6 mm	0.4173		12mm	102mm	55mm	45mm	45mm	63784
10,7 mm	0.4213		12mm	102mm	55mm	45mm	45mm	63785
27/64	0.4219	1/2-13	1/2	4-1/16	2-3/16	1-51/64	1-49/64	51358
10,8 mm	0.4252	M12 X 1,25	12mm	102mm	55mm	45mm	45mm	63191
10,9 mm	0.4291		12mm	102mm	55mm	45mm	45mm	63786
11,0 mm	0.4331	M12 X 1	12mm	102mm	55mm	45mm	45mm	63192
11,1 mm	0.4370		12mm	102mm	55mm	45mm	45mm	63787
7/16	0.4375	1/4-18 NPT	1/2	4-1/16	2-3/16	1-51/64	1-49/64	51359
11,2 mm	0.4409		12mm	102mm	55mm	45mm	45mm	63788
11,25 mm	0.4429		12mm	102mm	55mm	45mm	45mm	63193
11,3 mm	0.4449		12mm	102mm	55mm	45mm	45mm	63789
11,4 mm	0.4488		12mm	102mm	55mm	45mm	45mm	63790
11,5 mm	0.4528	M12 X 0,5	12mm	102mm	55mm	45mm	45mm	63194
29/64	0.4531	1/2-20	1/2	4-1/16	2-3/16	1-51/64	1-49/64	51360
11,6 mm	0.4567		12mm	102mm	55mm	45mm	45mm	63791
11,7 mm	0.4606		12mm	102mm	55mm	45mm	45mm	63792
11,8 mm	0.4646		12mm	102mm	55mm	45mm	45mm	63793
11,9 mm	0.4685		12mm	102mm	55mm	45mm	45mm	63794
15/32	0.4688	1/2-28	1/2	4-1/16	2-3/16	1-51/64	1-49/64	51361
12,0 mm	0.4724	M14 X 2	12mm	102mm	55mm	45mm	45mm	63195