



EXTERNAL COOLANT DRILLS FOR DEPTHS UP TO 3xD

SERIES 135 3xD

CUTTING DIAMETER D ₁	DECIMAL EQUIVALENT	TAP SIZE REFERENCE ONLY	SHANK DIAMETER D ₂ mm	OVERALL LENGTH L ₁ mm	FLUTE LENGTH L ₂ mm	MIN. CLEARED LENGTH L ₃ mm	SHANK LENGTH L ₄ mm	EDP NUMBER
D	0.2460	M7 X 0,75	1/4	3-1/8	1-5/16	1-3/64	1-7/16	51604
6,25 mm	0.2461		8mm	79mm	34mm	28mm	36mm	63174
6,3 mm	0.2480		8mm	79mm	34mm	28mm	36mm	63756
1/4	0.2500	5/16-18	1/4	3-1/8	1-5/16	1-3/64	1-7/16	51343
E	0.2500		1/4	3-1/8	1-5/16	1-3/64	1-7/16	51605
6,4 mm	0.2520		8mm	79mm	34mm	28mm	36mm	63175
6,5 mm	0.2559	5/16-20	8mm	79mm	34mm	28mm	36mm	63213
F	0.2570		5/16	3-1/8	1-5/16	1-3/64	1-7/16	51344
6,6 mm	0.2598		8mm	79mm	34mm	28mm	36mm	63757
G	0.2610	5/16-24	5/16	3-1/8	1-5/16	1-3/64	1-7/16	51606
6,7 mm	0.2638		8mm	79mm	34mm	28mm	36mm	63758
17/64	0.2656		5/16	3-1/8	1-5/16	1-3/64	1-7/16	51345
H	0.2660	M8 X 1,25	5/16	3-1/8	1-5/16	1-3/64	1-7/16	51607
6,8 mm	0.2677		8mm	79mm	34mm	28mm	36mm	63176
6,9 mm	0.2717		8mm	79mm	34mm	28mm	36mm	63759
I	0.2720	5/16-32	5/16	3-1/8	1-5/16	1-3/64	1-7/16	51346
7,0 mm	0.2756		8mm	79mm	34mm	28mm	36mm	63177
J	0.2770		5/16	3-1/8	1-5/16	1-3/64	1-7/16	51608
7,1 mm	0.2795	M8 X 0,75	8mm	79mm	41mm	34mm	36mm	63760
K	0.2810		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51609
9/32	0.2812		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51347
7,2 mm	0.2835	M8 X 1,25	8mm	79mm	41mm	34mm	36mm	63761
7,25 mm	0.2854		8mm	79mm	41mm	34mm	36mm	63178
7,3 mm	0.2874		8mm	79mm	41mm	34mm	36mm	63762
L	0.2900	M8 X 0,5	5/16	3-1/8	1-9/16	1-3/16	1-7/16	51610
7,4 mm	0.2913		8mm	79mm	41mm	34mm	36mm	63763
M	0.2950		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51611
7,5 mm	0.2953	3/8-16	8mm	79mm	41mm	34mm	36mm	63179
19/64	0.2969		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51348
7,6 mm	0.2992		8mm	79mm	41mm	34mm	36mm	63764
N	0.3020	M9 x 1	5/16	3-1/8	1-9/16	1-3/16	1-7/16	51612
7,7 mm	0.3031		8mm	79mm	41mm	34mm	36mm	63765
7,8 mm	0.3071		8mm	79mm	41mm	34mm	36mm	63180
7,9 mm	0.3110	3/8-20	8mm	79mm	41mm	34mm	36mm	63766
5/16	0.3125		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51349
8,0 mm	0.3150		8mm	79mm	41mm	34mm	36mm	63181
O	0.3160	3/8-24	3/8	3-1/2	1-27/32	1-37/64	1-9/16	51613
8,1 mm	0.3189		10mm	89mm	47mm	40mm	40mm	63767
8,2 mm	0.3228		10mm	89mm	47mm	40mm	40mm	63768
P	0.3230	M10 X 1,5	3/8	3-1/2	1-27/32	1-37/64	1-9/16	51614
8,3 mm	0.3268		10mm	89mm	47mm	40mm	40mm	63769
21/64	0.3281		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51350
8,4 mm	0.3307	3/8-32	10mm	89mm	47mm	40mm	40mm	63182
Q	0.3320		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51351
8,5 mm	0.3346		10mm	89mm	47mm	40mm	40mm	63183
8,6 mm	0.3386	M10 X 1,25	10mm	89mm	47mm	40mm	40mm	63770
R	0.3390		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51615
8,7 mm	0.3425		10mm	89mm	47mm	40mm	40mm	63771
11/32	0.3438	M10 X 1,25	3/8	3-1/2	1-27/32	1-37/64	1-9/16	51352
8,8 mm	0.3465		10mm	89mm	47mm	40mm	40mm	63184