



## EXTERNAL COOLANT DRILLS FOR DEPTHS UP TO 5xD

**SERIES 135 5xD**

CUTTING DIAMETER D <sub>1</sub>	DECIMAL EQUIVALENT	TAP SIZE REFERENCE ONLY	SHANK DIAMETER D <sub>2</sub> mm	OVERALL LENGTH L <sub>1</sub> mm	FLUTE LENGTH L <sub>2</sub> mm	MIN. CLEARED LENGTH L <sub>3</sub> mm	SHANK LENGTH L <sub>4</sub> mm	EDP NUMBER
17/32	0.5312	5/8-11	5/8	4-7/8	3-1/32	2-19/32	1-49/64	51536
35/64	0.5469	5/8-12	5/8	4-7/8	3-1/32	2-19/32	1-49/64	51537
9/16	0.5625		5/8	5-1/4	3-1/4	2-3/4	1-57/64	51538
37/64	0.5781	5/8-18	5/8	5-1/4	3-1/4	2-3/4	1-57/64	51539
19/32	0.5938	11/16-11	5/8	5-1/4	3-1/4	2-3/4	1-57/64	51592
39/64	0.6094	11/16-12	5/8	5-1/4	3-1/4	2-3/4	1-57/64	51593
5/8	0.6250	11/16-16	5/8	5-1/4	3-1/4	2-3/4	1-57/64	51540
41/64	0.6406	11/16-24	3/4	5-5/8	3-5/8	3-3/16	1-57/64	51594
21/32	0.6562	3/4-10	3/4	5-5/8	3-5/8	3-3/16	1-57/64	51541
43/64	0.6719	3/4-12	3/4	5-5/8	3-5/8	3-3/16	1-57/64	51595
11/16	0.6875	3/4-16	3/4	5-5/8	3-5/8	3-3/16	1-57/64	51542
45/64	0.7031	3/4-20, 1/2-14 NPT	3/4	5-5/8	3-5/8	3-3/16	1-57/64	51543
23/32	0.7188		3/4	6	4	3-3/8	1-31/32	51596
47/64	0.7344	13/16-12	3/4	6	4	3-3/8	1-31/32	51544
3/4	0.7500	13/16-16	3/4	6	4	3-3/8	1-31/32	51545