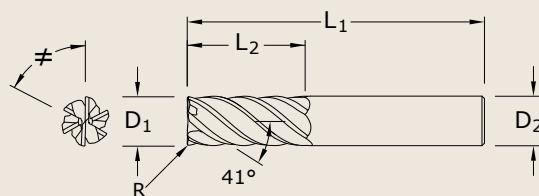


Series 51CR, 51MCR | T-Carb Corner Radius

TOLERANCES (inch)			
DIAMETER	D ₁	D ₂	R
1/4 - 1	+0.000 / -0.002	h6	+0.000 / -0.002

TOLERANCES (mm)			
DIAMETER	D ₁	D ₂	R
6 - 20	+0,000 / -0,050	h6	+0,000 / -0,050

SERIES 51CR
(FRACTIONAL)

Cutting Diameter D ₁	Length of Cut L ₂	Overall Length L ₁	Shank Diameter D ₂	Corner Radius R	Ti-NAMITE-X EDP No.
1/4	3/4	2-1/2	1/4	0.015	35112
3/8	1	2-1/2	3/8	0.015	35113
3/8	1	2-1/2	3/8	0.03	35114
1/2	1-1/4	3	1/2	0.03	35115
1/2	1-1/4	3	1/2	0.09	35116
1/2	1-1/4	3	1/2	0.12	35117
5/8	1-5/8	3-1/2	5/8	0.03	35118
5/8	1-5/8	3-1/2	5/8	0.09	35119
5/8	1-5/8	3-1/2	5/8	0.12	35120
3/4	1-5/8	4	3/4	0.03	35121
3/4	1-5/8	4	3/4	0.09	35122
3/4	1-5/8	4	3/4	0.12	35123
1	2-5/8	6	1	0.03	35124
1	2-5/8	6	1	0.09	35125
1	2-5/8	6	1	0.12	35126

SERIES 51MCR
(METRIC)

Cutting Diameter D ₁	Length of Cut L ₂	Overall Length L ₁	Shank Diameter D ₂	Corner Radius R	Ti-NAMITE-X EDP No.
6	19	63	6	0,5	45112
8	20	63	8	0,5	45113
8	20	63	8	1,0	45114
10	22	75	10	1,0	45115
10	22	75	10	1,5	45116
10	22	75	10	2,0	45117
12	26	83	12	1,0	45118
12	26	83	12	1,5	45119
12	26	83	12	2,0	45120
16	32	92	16	1,0	45121
16	32	92	16	1,5	45122
16	32	92	16	2,0	45123
20	38	104	20	1,0	45124
20	38	104	20	1,5	45125
20	38	104	20	2,0	45126