



TOLERANCES (mm)

$D_1 = +0,000/-0,080$

$D_2 = h_6$

27M
METRIC SERIES

TECH INFO 97

mm				EDP NO.	
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	UNCOATED	Di-NAMITE (Diamond)
6,0	25,0	63,0	6,0	83056	83057
8,0	25,0	63,0	8,0	83058	83059
10,0	28,0	63,0	10,0	83060	83061
12,0	38,0	89,0	12,0	83062	83063
16,0	48,0	115,0	16,0	83064	83065

PLASTICS/COMPOSITES