

**TOLERANCES (inch)****1/8–3/16 DIAMETER** $D_1 = +0.0000/-0.00032$  $D_2 = h_6$ **1/4–3/8 DIAMETER** $D_1 = +0.0000/-0.00035$  $D_2 = h_6$ **1/2–5/8 DIAMETER** $D_1 = +0.0000/-0.00043$  $D_2 = h_6$ **3/4–1 DIAMETER** $D_1 = +0.0000/-0.00051$  $D_2 = h_6$ **47B**  
FRACTIONAL SERIES

TECH INFO 92

inch				EDP NO.	
CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$	UNCOATED	Ti-NAMITE-B (TiB <sub>2</sub> )
1/8	3/8	1-1/2	1/8	34630	34669
3/16	9/16	2	3/16	34631	34670
1/4	3/4	2-1/2	1/4	34632	34671
5/16	13/16	2-1/2	5/16	34633	34672
3/8	1	2-1/2	3/8	34634	34673
1/2	1-1/4	3-1/4	1/2	34635	34674
5/8	1-5/8	3-3/4	5/8	34636	34675
3/4	1-5/8	4	3/4	34637	34676
1	2	4-1/2	1	34638	34677

NON-FERROUS

PLASTICS/COMPOSITES

**TOLERANCES (mm)****3+ DIAMETER** $D_1 = +0,000/-0,006$  $D_2 = h_6$ **>3–6 DIAMETER** $D_1 = +0,000/-0,008$  $D_2 = h_6$ **>6–10 DIAMETER** $D_1 = +0,000/-0,009$  $D_2 = h_6$ **>10–18 DIAMETER** $D_1 = +0,000/-0,012$  $D_2 = h_6$ **>18–25 DIAMETER** $D_1 = +0,000/-0,013$  $D_2 = h_6$ **47MB**  
METRIC SERIES

TECH INFO 94

mm				EDP NO.	
CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$	UNCOATED	Ti-NAMITE-B (TiB <sub>2</sub> )
3,0	8,0	38,0	3,0	44570	44598
4,0	11,0	50,0	4,0	44571	44599
5,0	13,0	50,0	5,0	44572	44600
6,0	13,0	57,0	6,0	44573	44601
8,0	19,0	63,0	8,0	44574	44602
10,0	22,0	72,0	10,0	44575	44603
12,0	26,0	83,0	12,0	44576	44604
14,0	26,0	83,0	14,0	44577	44605
16,0	32,0	92,0	16,0	44578	44606
20,0	38,0	104,0	20,0	44579	44607
25,0	44,0	104,0	25,0	44580	44608