



43MCR

METRIC SERIES

TECH INFO 94

TOLERANCES (mm)

6 DIAMETER

$D_1 = +0,000/-0,008$

$D_2 = h_6$

$R = +0,000/-0,050$

>6-10 DIAMETER

$D_1 = +0,000/-0,009$

$D_2 = h_6$

$R = +0,000/-0,050$

>10-18 DIAMETER

$D_1 = +0,000/-0,011$

$D_2 = h_6$

$R = +0,000/-0,050$

>18-20 DIAMETER

$D_1 = +0,000/-0,013$

$D_2 = h_6$

$R = +0,000/-0,050$

mm						EDP NO.	
CUTTING DIAMETER	LENGTH OF CUT	OVERALL LENGTH	SHANK DIAMETER	REACH	CORNER RADIUS	UNCOATED	Ti-NAMITE-B (TiB ₂)
D ₁	L ₂	L ₁	D ₂	L ₃	R		
6,0	10,0	63,0	6,0	20,0	0,5	44769	44789
6,0	10,0	63,0	6,0	20,0	1,0	44770	44790
6,0	13,0	72,0	6,0	30,0	0,5	44771	44791
6,0	13,0	72,0	6,0	30,0	1,0	44772	44792
8,0	12,0	75,0	8,0	25,0	0,3	44773	44793
8,0	12,0	75,0	8,0	25,0	0,5	44774	44794
8,0	12,0	75,0	8,0	25,0	1,0	44775	44795
8,0	12,0	75,0	8,0	25,0	1,5	44776	44796
10,0	14,0	100,0	10,0	35,0	0,3	44777	44797
10,0	14,0	100,0	10,0	35,0	0,5	44778	44798
10,0	14,0	100,0	10,0	35,0	1,0	44779	44799
10,0	14,0	100,0	10,0	35,0	1,5	44780	44800
12,0	16,0	100,0	12,0	40,0	0,5	44781	44801
12,0	16,0	100,0	12,0	40,0	1,0	44782	44802
12,0	16,0	100,0	12,0	40,0	1,5	44783	44803
12,0	16,0	100,0	12,0	40,0	2,0	44784	44804
16,0	20,0	125,0	16,0	50,0	2,0	44785	44805
16,0	20,0	125,0	16,0	50,0	4,0	44786	44806
20,0	25,0	150,0	20,0	65,0	2,0	44787	44807
20,0	25,0	150,0	20,0	65,0	4,0	44788	44808

- NON-FERROUS
- PLASTICS/COMPOSITES

