

**TOLERANCES (inch)****1/4–3/8 DIAMETER**

$$D_1 = +0.0000/-0.00035$$

$$D_2 = h_6$$

$$R = +0.0000/-0.0020$$

1/2–5/8 DIAMETER

$$D_1 = +0.0000/-0.00043$$

$$D_2 = h_6$$

$$R = +0.0000/-0.002$$

3/4–1 DIAMETER

$$D_1 = +0.0000/-0.00051$$

$$D_2 = h_6$$

$$R = +0.0000/-0.0020$$

45

FRACTIONAL SERIES

TECH INFO 92

inch						EDP NO.			
CUTTING DIA. D ₁	LENGTH OF CUT L ₂	OVERALL LENGTH L ₁	SHANK DIA. D ₂	REACH* L ₃	CORNER RADIUS R	UNCOATED W/FLAT	UNCOATED W/O FLAT	TI-NAMITE-B (TiB ₂) W/FLAT	TI-NAMITE-B (TiB ₂) W/O FLAT
1/4	3/8	2-1/2	3/8	1	.010	91257	91250	91235	91242
5/16	7/16	2-1/2	3/8	1-1/8	.012	91258	91251	91236	91243
3/8	9/16	2-1/2	3/8	1-1/8	.015	91259	91252	91237	91244
1/2	3/4	3	1/2	1-1/2	.020	91260	91253	91238	91245
5/8	7/8	3-1/2	5/8	1-3/4	.025	91261	91254	91239	91246
3/4	1	4	3/4	2	.030	91262	91255	91240	91247
1	1-1/4	4	1	2-1/8	.040	91263	91256	91241	91248

*Reach (Optional)

NON-FERROUS

PLASTICS/COMPOSITES