

**TOLERANCES (inch)****1/4 DIAMETER**

$D_1 = +0.0000/-0.0012$

$D_2 = h_6$

**5/16 DIAMETER**

$D_1 = +0.0000/-0.0016$

$D_2 = h_6$

**3/8 DIAMETER**

$D_1 = +0.0000/-0.0016$

$D_2 = h_6$

**1/2 DIAMETER**

$D_1 = +0.0000/-0.0020$

$D_2 = h_6$

**57**  
 FRACTIONAL SERIES

TECH INFO 86

inch				EDP NO.
CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$	Ti-NAMITE-A (AlTiN)
1/4	17/32	3-1/2	1/4	36140
5/16	11/16	4	5/16	36141
3/8	13/16	4	3/8	36142
1/2	1-3/32	4-1/2	1/2	36143

 Neck Option Available  
 Ideal for Trochoidal Milling

HARDENED STEELS

**TOLERANCES (mm)****6 DIAMETER**

$D_1 = +0,000/-0,030$

$D_2 = h_6$

**8 DIAMETER**

$D_1 = +0,000/-0,040$

$D_2 = h_6$

**10 DIAMETER**

$D_1 = +0,000/-0,040$

$D_2 = h_6$

**12 DIAMETER**

$D_1 = +0,000/-0,050$

$D_2 = h_6$

**57M**  
 METRIC SERIES

TECH INFO 87

mm				EDP NO.
CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$	Ti-NAMITE-A (AlTiN)
6,0	13,0	89,0	6,0	46140
8,0	18,0	102,0	8,0	46141
10,0	22,0	102,0	10,0	46142
12,0	26,0	114,0	12,0	46143

 Neck Option Available  
 Ideal for Trochoidal Milling