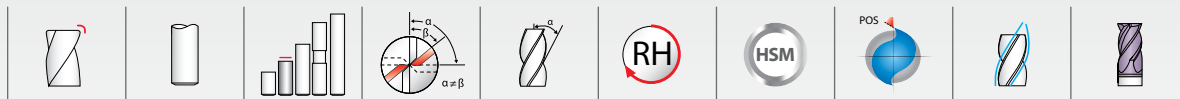


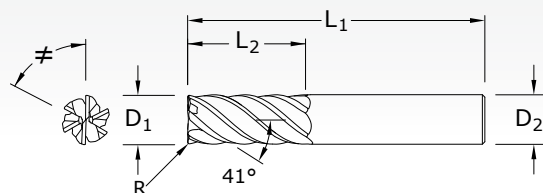
## T-Carb Corner Radius End Mills



## 51CR

FRACTIONAL SERIES

TECH INFO 76



## TOLERANCES (inch)

D1 = +0.0000/-0.0020

D2 = h6

R = +0.000/-0.002

STEELS

STAINLESS STEELS

HIGH TEMP ALLOYS

TITANIUM

CUTTING DIAMETER D <sub>1</sub>	LENGTH OF CUT L <sub>2</sub>	OVERALL LENGTH L <sub>1</sub>	SHANK DIAMETER D <sub>2</sub>	CORNER RADIUS R	EDP NO. Ti-NAMITE-X
1/4	3/4	2-1/2	1/4	.015	35112
3/8	1	2-1/2	3/8	.015	35113
3/8	1	2-1/2	3/8	.030	35114
1/2	1-1/4	3	1/2	.030	35115
1/2	1-1/4	3	1/2	.090	35116
1/2	1-1/4	3	1/2	.120	35117
5/8	1-5/8	3-1/2	5/8	.030	35118
5/8	1-5/8	3-1/2	5/8	.090	35119
5/8	1-5/8	3-1/2	5/8	.120	35120
3/4	1-5/8	4	3/4	.030	35121
3/4	1-5/8	4	3/4	.090	35122
3/4	1-5/8	4	3/4	.120	35123
1	2-5/8	6	1	.030	35124
1	2-5/8	6	1	.090	35125
1	2-5/8	6	1	.120	35126

## 51MCR

METRIC SERIES

TECH INFO 78

CUTTING DIAMETER D <sub>1</sub>	LENGTH OF CUT L <sub>2</sub>	OVERALL LENGTH L <sub>1</sub>	SHANK DIAMETER D <sub>2</sub>	CORNER RADIUS R	EDP NO. Ti-NAMITE-X
6,0	19,0	63,0	6,0	0,5	45112
8,0	20,0	63,0	8,0	0,5	45113
8,0	20,0	63,0	8,0	1,0	45114
10,0	22,0	75,0	10,0	1,0	45115
10,0	22,0	75,0	10,0	1,5	45116
10,0	22,0	75,0	10,0	2,0	45117
12,0	26,0	83,0	12,0	1,0	45118
12,0	26,0	83,0	12,0	1,5	45119
12,0	26,0	83,0	12,0	2,0	45120
16,0	32,0	92,0	16,0	1,0	45121
16,0	32,0	92,0	16,0	1,5	45122
16,0	32,0	92,0	16,0	2,0	45123
20,0	38,0	104,0	20,0	1,0	45124
20,0	38,0	104,0	20,0	1,5	45125
20,0	38,0	104,0	20,0	2,0	45126

## TOLERANCES (mm)

D1 = +0,000/-0,050

D2 = h6

R = +0,000/-0,050