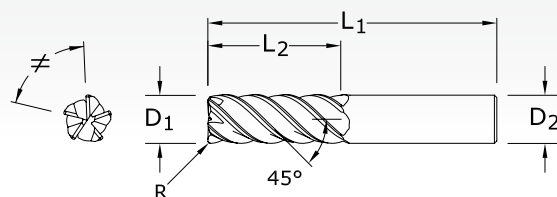
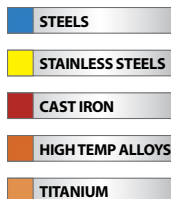


**55CR**

FRACTIONAL SERIES

TECH INFO 72

**TOLERANCES (inch)** $D_1 = +0.0000/-0.0020$ $D_2 = h_6$ $R = +0.0000/-0.0020$ 

inch					EDP NO.	
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	CORNER RADIUS R	Ti-NAMITE-A (AlTiN)	Ti-NAMITE-A (AlTiN) W/FLAT
1/8	1/4	1-1/2	1/8	.010	32606	—
1/8	1/2	1-1/2	1/8	.010	32607	—
5/32	5/16	2	3/16	.010	32608	—
5/32	9/16	2	3/16	.010	32609	—
3/16	5/16	2	3/16	.010	32610	—
3/16	5/8	2	3/16	.010	32611	—
7/32	3/8	2	1/4	.015	32612	—
7/32	3/4	2-1/2	1/4	.015	32613	—
1/4	3/8	2	1/4	.015	32614	—
1/4	3/4	2-1/2	1/4	.015	32615	—
1/4	1-1/4	4	1/4	.015	32616	—
5/16	7/16	2	5/16	.015	32619	—
5/16	13/16	2-1/2	5/16	.015	32620	—
5/16	1-1/4	4	5/16	.015	32621	—
3/8	1/2	2	3/8	.015	32625	32591
3/8	1/2	2	3/8	.030	32592	32593
3/8	1	2-1/2	3/8	.015	32626	32628
3/8	1	2-1/2	3/8	.030	32573	32574
3/8	1-1/2	4	3/8	.015	32627	—
3/8	1-1/2	4	3/8	.030	32569	—

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