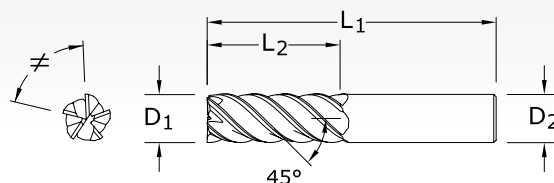




**TOLERANCES (mm)**

$D_1 = +0,000/-0,050$

$D_2 = h_6$



**55M**  
METRIC SERIES

TECH INFO 74

mm				EDP NO.	
CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$	Ti-NAMITE-A (AlTiN)	Ti-NAMITE-A (AlTiN) W/FLAT
6,0	12,0	50,0	6,0	42606	—
6,0	19,0	63,0	6,0	42607	—
6,0	25,0	75,0	6,0	42608	—
8,0	12,0	50,0	8,0	42609	—
8,0	20,0	63,0	8,0	42610	—
8,0	25,0	75,0	8,0	42611	—
10,0	16,0	50,0	10,0	42612	—
10,0	22,0	75,0	10,0	42622	42613
10,0	38,0	100,0	10,0	42614	—
12,0	19,0	63,0	12,0	42615	—
12,0	25,0	75,0	12,0	42616	42623
12,0	50,0	100,0	12,0	42617	—
16,0	32,0	89,0	16,0	42618	42624
16,0	75,0	150,0	16,0	42619	—
20,0	38,0	100,0	20,0	42620	42625
20,0	75,0	150,0	20,0	42621	—

STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM