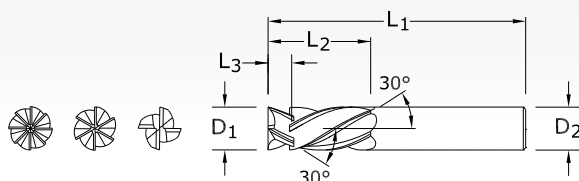




25

FRACTIONAL SERIES

TECH INFO 253



TOLERANCES (inch)

 $D_1 = +.000/-0.003$ $D_2 = h_6$

PLASTICS/COMPOSITES

inch						EDP NO.	
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2		NO. OF FLUTES L_3	UNCOATED	Di-NAMITE (Diamond)
1/4	1	2-1/2	1/4	11/64	4	72970	72971
5/16	1	2-1/2	5/16	7/32	4	72972	72973
3/8	1-1/8	2-1/2	3/8	17/64	6	72974	72975
1/2	1-1/2	3-1/2	1/2	23/64	8	72976	72977

25M

METRIC SERIES

TECH INFO 254

TOLERANCES (mm)

 $D_1 = +0,00/-0,08$ $D_2 = h_6$

mm						EDP NO.	
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2		NO. OF FLUTES L_3	UNCOATED	Di-NAMITE (Diamond)
6,0	25,0	63,0	6,0	4,10	4	82990	82991
8,0	25,0	63,0	8,0	5,58	4	82992	82993
10,0	28,0	63,0	10,0	7,05	6	82994	82995
12,0	38,0	89,0	12,0	8,60	8	82996	82997