

**TOLERANCES (inch)** $D_1 = +.000/-0.005$ $D_2 = h_6$ **31-CCR**
FRACTIONAL SERIES

TECH INFO 251

inch						EDP NO.	
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	NO. OF FLUTES	END STYLE	UNCOATED	Di-NAMITE (Diamond)
1/4	1	2-1/2	1/4	5	End Cutting	72954	72955
1/4	1	2-1/2	1/4	5	No End Cutting	72956	72957
5/16	1	2-1/2	5/16	7	End Cutting	72958	72959
5/16	1	2-1/2	5/16	7	No End Cutting	72960	72961
3/8	1-1/8	2-1/2	3/8	8	End Cutting	72962	72963
3/8	1-1/8	2-1/2	3/8	8	No End Cutting	72964	72965
1/2	1-1/2	3-1/2	1/2	10	End Cutting	72966	72967
1/2	1-1/2	3-1/2	1/2	10	No End Cutting	72968	72969

PLASTICS/COMPOSITES

TOLERANCES (mm) $D_1 = +0,00/-0,13$ $D_2 = h_6$ **31M-CCR**
METRIC SERIES

TECH INFO 252

mm						EDP NO.	
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	NO. OF FLUTES	END STYLE	UNCOATED	Di-NAMITE (Diamond)
6,0	18,0	63,0	6,0	5	End Cutting	82974	82982
6,0	18,0	63,0	6,0	5	No End Cutting	82975	82983
8,0	25,0	63,0	8,0	7	End Cutting	82976	82984
8,0	25,0	63,0	8,0	7	No End Cutting	82977	82985
10,0	30,0	63,0	10,0	8	End Cutting	82978	82986
10,0	30,0	63,0	10,0	8	No End Cutting	82979	82987
12,0	38,0	89,0	12,0	10	End Cutting	82980	82988
12,0	38,0	89,0	12,0	10	No End Cutting	82981	82989