

**TOLERANCES (mm)****1–6 DIAMETER** $D_1 = +0,008/-0,000$ **>6–10 DIAMETER** $D_1 = +0,011/-0,00$ **201M**
METRIC SERIES

TECH INFO 240

mm					EDP NO. UNCOATED
CUTTING DIAMETER D_1	SHANK DIAMETER D_2	MAXIMUM REAM LENGTH L_2	OVERALL LENGTH L_1	NO. OF FLUTES	
1,0	1,0	6,0	32,0	4	81001
1,5	1,5	9,5	38,0	4	81003
2,0	2,0	12,7	44,0	4	81005
2,5	2,5	12,7	50,0	4	81007
3,0	3,0	16,0	57,0	4	81009
3,5	3,5	19,0	63,0	4	81011
4,0	4,0	19,0	63,0	4	81013
4,5	4,5	22,0	70,0	4	81015
5,0	5,0	25,0	75,0	4	81017
5,5	5,5	25,0	75,0	4	81019
6,0	6,0	25,0	75,0	4	81021
7,0	7,0	28,0	82,0	6	81023
8,0	8,0	28,0	82,0	6	81025
9,0	9,0	31,0	89,0	6	81027
10,0	10,0	31,0	89,0	6	81029

STEELS

STAINLESS STEELS

CAST IRON

HIGH TEMP ALLOYS

TITANIUM

NON-FERROUS

HARDENED STEELS