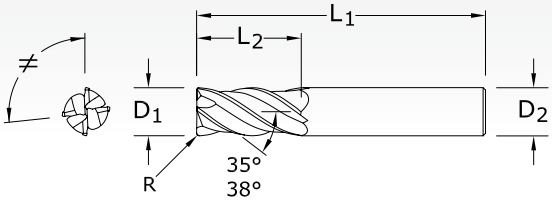

TOLERANCES (inch)

1/8–1/4 DIAMETER
D_1 = +0.0000/–0.0012
D_2 = h_6

>1/4–3/8 DIAMETER
D_1 = +0.0000/–0.0016
D_2 = h_6

>3/8–1 DIAMETER
D_1 = +0.0000/–0.0020
D_2 = h_6

Z16CR
FRACTIONAL SERIES

TECH INFO 64

inch					EDP NO.
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	CORNER RADIUS R	Ti-NAMITE-A (AlTiN)
1/8	1/4	1-1/2	1/8	.010–.015	36505
5/32	5/16	2	3/16	.010–.015	36506
3/16	3/8	2	3/16	.010–.015	36507
7/32	3/8	2	1/4	.015–.020	36508
1/4	7/16	2	1/4	.015–.020	36509
5/16	1/2	2	5/16	.015–.020	36511
3/8	5/8	2	3/8	.015–.020	36513
7/16	5/8	2-1/2	7/16	.015–.020	36515
1/2	5/8	2-1/2	1/2	.025–.030	36517
5/8	3/4	3	5/8	.035–.040	36519
3/4	1	3	3/4	.035–.040	36520

STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM