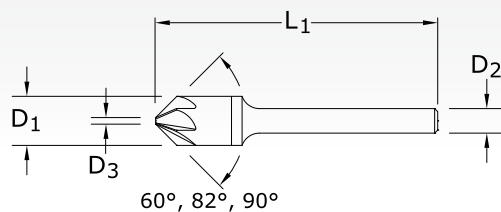


6 Flute Countersink

**606**

FRACTIONAL SERIES

TECH INFO 233

STEELS

STAINLESS STEELS

CAST IRON

HIGH TEMP ALLOYS

TITANIUM

HARDENED STEELS

	inch		EDP NO.		
CUTTING DIAMETER D ₁	SHANK DIAMETER D ₂	OVERALL LENGTH L ₁	UNCOATED 60°	UNCOATED 82°	UNCOATED 90°
1/8	1/8	1-1/2	74049	74149	74249
3/16	3/16	2	74052	74152	74252
1/4	1/4	2	74055	74155	74255
3/8*	1/4	2-13/16	74058	74158	74258
1/2*	1/4	2-7/8	74061	74161	74261
5/8*	3/8	3	74064	74164	74264
3/4*	1/2	3	74067	74167	74267
1*	1/2	3-1/4	74070	74170	74270

*Steel Shank / Con mango de acero / Avec queue en acier

NOTE: D₃ dimension varies based on angle. Contact SGS representative or consult Tool Wizard for dimension information.

TOLERANCES (inch)

1/8-1/4 DIAMETERD₁ = +.0000/-0.0005**3/8-1 DIAMETER**D₁ = +.003/-0.000

Included Angle +1°/-1°