

**TOLERANCES (inch)****1/8-1/4 DIAMETER**D₁ = +.0000/-0.0005**3/8-1 DIAMETER**D₁ = +.003/-0.000

Included Angle +1°/-1°

603

FRACTIONAL SERIES

TECH INFO 231

inch			EDP NO.		
CUTTING DIAMETER D ₁	SHANK DIAMETER D ₂	OVERALL LENGTH L ₁	UNCOATED 60°	UNCOATED 82°	UNCOATED 90°
1/8	1/8	1-1/2	74025	74125	74225
3/16	3/16	2	74028	74128	74228
1/4	1/4	2	74031	74131	74231
3/8*	1/4	2-13/16	74034	74134	74234
1/2*	1/4	2-7/8	74037	74137	74237
5/8*	3/8	3	74040	74140	74240
3/4*	1/2	3	74043	74143	74243
1*	1/2	3-1/4	74046	74146	74246

*Steel Shank / Con mango de acero / Avec queue en acier

NOTE: D₃ dimension varies based on angle. Contact SGS representative or consult Tool Wizard for dimension information.

STEELS

STAINLESS STEELS

CAST IRON

HIGH TEMP ALLOYS

TITANIUM

NON-FERROUS

PLASTICS/COMPOSITES

