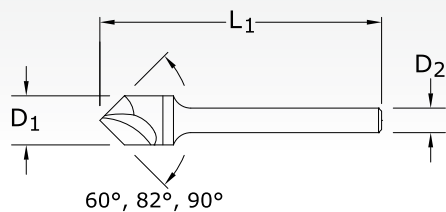


Single Flute Countersink

**601**

FRACTIONAL SERIES

TECH INFO 229

STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM
NON-FERROUS
PLASTICS/COMPOSITES

CUTTING DIAMETER D ₁	inch		EDP NO.		
	SHANK DIAMETER D ₂	OVERALL LENGTH L ₁	UNCOATED 60°	UNCOATED 82°	UNCOATED 90°
1/8	1/8	1-1/2	74001	74101	74201
3/16	3/16	2	74004	74104	74204
1/4	1/4	2	74007	74107	74207
3/8*	1/4	2-13/16	74010	74110	74210
1/2*	1/4	2-7/8	74013	74113	74213
5/8*	3/8	3	74016	74116	74216
3/4*	1/2	3	74019	74119	74219
1*	1/2	3-1/4	74022	74122	74222

*Steel Shank / Con mango de acero / Avec queue en acier

TOLERANCES (inch)

1/8-1/4 DIAMETER

D₁ = +.0000/- .0005

3/8-1 DIAMETER

D₁ = +.003/- .000

Included Angle +1°/-1°