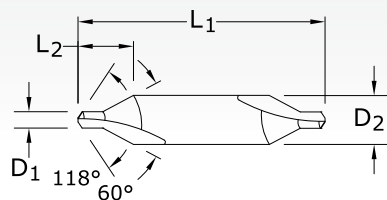
**TOLERANCES (inch)** $D_1 = +.003/-0.000$ $D_2 = -.0001/-0.0005$ **301**
FRACTIONAL SERIES

TECH INFO 225

SIZE	inch			EDP NO.	
	BODY DIAMETER D_2	DRILL DIAMETER D_1	APPROX. OVERALL LENGTH L_1	UNCOATED	Ti-NAMITE-A (AlTiN)
00*	1/8	.025	1-1/2	57005	57015
0*	1/8	1/32	1-1/2	57006	57016
1*	1/8	3/64	1-1/2	57007	57017
2*	3/16	5/64	1-7/8	57008	57018
3*	1/4	7/64	2	57009	57019
4*	5/16	1/8	2-1/8	57010	57020
5*	7/16	3/16	2-3/4	57011	57021
6*	1/2	7/32	3	57012	57022
Series 301 Set	—	—	—	57075	—

*Included in Series 301 Set

STEELS

STAINLESS STEELS

CAST IRON

HIGH TEMP ALLOYS

TITANIUM

NON-FERROUS

PLASTICS/COMPOSITES

TOLERANCES (mm)**0,5–2,5 DIAMETER** $D_1 = +0,140/-0,000$ **>2,5–5 DIAMETER** $D_1 = +0,000/-0,012$ **TOLERANCES h_9 (mm)****0,5–3 DIAMETER** $D_2 = +0,000/-0,025$ **>3–5 DIAMETER** $D_2 = +0,000/-0,030$ **301M**
METRIC SERIES

TECH INFO 227

SIZE	mm		EDP NO.	
	BODY DIAMETER D_2	APPROX. OVERALL LENGTH L_1	UNCOATED	Ti-NAMITE-A (AlTiN)
0,5	3,15	20,0	67005	67035
0,8	3,15	20,0	67007	67037
1	3,15	31,5	67009	67039
1,25	3,15	31,5	67011	67041
1,6	4,0	35,5	67013	67043
2	5,0	40,0	67015	67045
2,5	6,3	45,0	67017	67047
3,15	8,0	50,0	67019	67049
4	10,0	56,0	67021	67051
5	12,5	63,0	67023	67053

