

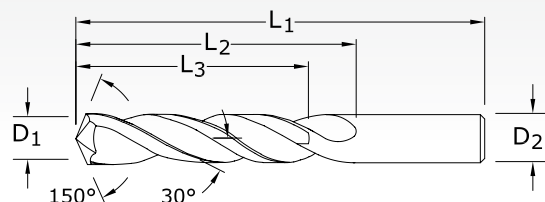
3 Flute Drills



103

FRACTIONAL & METRIC SERIES

TECH INFO 219-220



TOLERANCES (inch)

D₁ = +.0000/-0.0005D₂ = h6

TOLERANCES (mm)

D₁ = +0,0000/-0,0127D₂ = h6

STEELS
CAST IRON
NON-FERROUS

CUTTING DIAMETER D ₁ / D ₂	DECIMAL EQUIV.	OVERALL LENGTH L ₁	FLUTE LENGTH L ₂	CLEARED LENGTH L ₃	EDP NO.	
					UNCOATED	Ti-NAMITE-A (AlTiN)
8,4 mm	0.3307	79,0	37,0	27,0	63019	69019
Q	0.3320	4	2-1/2	2	53217	58078
8,5 mm	0.3346	79,0	37,0	27,0	63020	69020
8,6 mm	0.3386	84,0	40,0	29,0	63021	69021
R	0.3390	4	2-1/2	2	53218	58079
8,7 mm	0.3425	89,0	40,0	29,0	63079	69022
11/32	0.3438	4	2-1/2	2	53122	58080
8,8 mm	0.3465	89,0	40,0	29,0	63022	69023
S	0.3480	4	2-1/2	2	53219	58081
8,9 mm	0.3504	84,0	40,0	29,0	63080	69024
9,0 mm	0.3543	84,0	40,0	29,0	63023	69025
T	0.3580	4-1/4	2-3/4	2-13/64	53220	58082
9,1 mm	0.3583	84,0	40,0	29,0	63081	69026
23/64	0.3594	4-1/4	2-3/4	2-13/64	53123	58083
9,2 mm	0.3622	84,0	40,0	29,0	63024	69027
9,3 mm	0.3661	84,0	40,0	29,0	63082	69028
U	0.3680	4-1/4	2-3/4	2-13/64	53221	58084
9,4 mm	0.3701	84,0	40,0	29,0	63083	69029
9,5 mm	0.3740	84,0	40,0	29,0	63025	69030
3/8	0.3750	4-1/4	2-3/4	2-13/64	53124	58085
V	0.3770	4-1/4	2-3/4	2-13/64	53222	58086
9,6 mm	0.3780	89,0	43,0	31,0	63084	69031
9,7 mm	0.3819	89,0	43,0	31,0	63085	69032
9,8 mm	0.3858	89,0	43,0	31,0	63086	69033
W	0.3860	4-1/2	2-7/8	2-19/64	53223	58087
9,9 mm	0.3898	89,0	43,0	31,0	63087	69034
25/64	0.3906	4-1/2	2-7/8	2-19/64	53125	58088
10,0 mm	0.3937	89,0	43,0	31,0	63026	69035
X	0.3970	4-1/2	2-7/8	2-19/64	53224	58089
10,1 mm	0.3976	89,0	43,0	31,0	63088	69036
10,2 mm	0.4016	89,0	43,0	31,0	63027	69037
Y	0.4040	4-1/2	2-7/8	2-19/64	53225	58090
13/32	0.4062	4-1/2	2-7/8	2-19/64	53126	58091
10,4 mm	0.4094	89,0	43,0	31,0	63028	69038
Z	0.4130	4-1/2	2-7/8	2-19/64	53226	58092
10,5 mm	0.4134	89,0	43,0	31,0	63029	69039
10,7 mm	0.4213	95,0	47,0	33,0	63030	69040
27/64	0.4219	4-1/2	2-7/8	2-19/64	53127	58093

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