



TOLERANCES (inch)

1/8-1/4 DIAMETER

$$D_1 = +0.0000/-0.0012$$
$$D_2 = h_6$$

>1/4-3/8 DIAMETER

$$D_1 = +0.0000/-0.0016$$
$$D_2 = h_6$$

>3/8-1 DIAMETER

$$D_1 = +0.0000/-0.0020$$
$$D_2 = h_6$$

Z1B
FRACTIONAL SERIES

TECH INFO 64

inch				EDP NO.		
CUTTING DIAMETER D ₁	LENGTH OF CUT L ₂	OVERALL LENGTH L ₁	SHANK DIAMETER D ₂	Ti-NAMITE-A (AITiN)	Ti-NAMITE-A (AITiN) W/FLAT	JetStream*
1/8	3/8	1-1/2	1/8	36358	—	—
5/32	7/16	2	3/16	36357	—	—
3/16	7/16	2	3/16	36359	—	—
7/32	7/16	2-1/2	1/4	36361	—	—
1/4	1/2	2-1/2	1/4	36344	—	—
1/4	3/4	2-1/2	1/4	36590	—	—
9/32	5/8	2-1/2	5/16	36353	—	—
5/16	13/16	2-1/2	5/16	36345	—	—
11/32	13/16	2-1/2	3/8	36354	—	—
3/8	7/8	2-1/2	3/8	36346	36539	—
13/32	15/16	2-3/4	7/16	36355	36540	—
7/16	1	2-3/4	7/16	36347	36541	—
15/32	1	3	1/2	36356	36542	—
1/2	1	3	1/2	36348	36543	36846
1/2	1-1/4	3-1/4	1/2	36591	36592	—
9/16	1-1/8	3-1/2	9/16	36349	36544	36847
5/8	1-1/4	3-1/2	5/8	36350	36545	36848
3/4	1-1/2	4	3/4	36351	36546	36849
1	1-1/2	4	1	36352	36547	36850

*JetStream Patented Coolant Technology

