

**TOLERANCES (inch)** $D_1 = +.0000/-0.0005$ $D_2 = h_6$ **TOLERANCES (mm)** $D_1 = +0.0000/-0.0127$ $D_2 = h_6$ **103**

FRACTIONAL & METRIC SERIES

TECH INFO 219-220

CUTTING DIAMETER D_1 / D_2	DECIMAL EQUIV.	OVERALL LENGTH L_1	FLUTE LENGTH L_2	CLEARED LENGTH L_3	EDP NO.	
					UNCOATED	Ti-NAMITE-A (AlTiN)
#36	0.1065	2-1/4	1-1/4	1	53036	58011
7/64	0.1094	2-1/4	1-1/4	1	53107	58012
#35	0.1100	2-1/4	1-1/4	1	53035	58013
#34	0.1110	2-1/4	1-1/4	1	53034	58014
#33	0.1130	2-1/4	1-1/4	1	53033	58015
#32	0.1160	2-1/4	1-1/4	1	53032	58016
3,0 mm	0.1181	46,0	16,0	12,0	63000	68965
#31	0.1200	2-1/4	1-1/4	1	53031	58017
3,1 mm	0.1220	49,0	18,0	14,0	63044	68966
1/8	0.1250	2-1/4	1-1/4	1	53108	58018
3,2 mm	0.1260	49,0	18,0	14,0	63045	68967
#30	0.1285	2-1/4	1-1/4	1	53030	58019
3,3 mm	0.1299	49,0	18,0	14,0	63001	68968
3,4 mm	0.1339	52,0	20,0	15,0	63046	68969
#29	0.1360	2-1/2	1-3/8	1-7/64	53029	58020
3,5 mm	0.1378	52,0	20,0	15,0	63002	68970
#28	0.1405	2-1/2	1-3/8	1-7/64	53028	58021
9/64	0.1406	2-1/2	1-3/8	1-7/64	53109	58022
3,6 mm	0.1417	52,0	20,0	15,0	63047	68971
#27	0.1440	2-1/2	1-3/8	1-7/64	53027	58023
3,7 mm	0.1457	52,0	20,0	15,0	63003	68972
#26	0.1470	2-1/2	1-3/8	1-7/64	53026	58024
#25	0.1495	2-1/2	1-3/8	1-7/64	53025	58025
3,8 mm	0.1496	55,0	22,0	17,0	63048	68973
#24	0.1520	2-1/2	1-3/8	1-7/64	53024	58026
3,9 mm	0.1535	55,0	22,0	17,0	63049	68974
#23	0.1540	2-1/2	1-3/8	1-7/64	53023	58027
5/32	0.1562	2-1/2	1-3/8	1-7/64	53110	58028
#22	0.1570	2-1/2	1-3/8	1-7/64	53022	58029
4,0 mm	0.1575	55,0	22,0	17,0	63004	68975
#21	0.1590	2-1/2	1-3/8	1-7/64	53021	58030
#20	0.1610	2-1/2	1-3/8	1-7/64	53020	58031
4,1 mm	0.1614	55,0	22,0	17,0	63050	68976
4,2 mm	0.1654	55,0	22,0	17,0	63005	68977
#19	0.1660	2-3/4	1-5/8	1-19/64	53019	58032
4,3 mm	0.1693	58,0	24,0	18,0	63051	68978
#18	0.1695	2-3/4	1-5/8	1-19/64	53018	58033
11/64	0.1719	2-3/4	1-5/8	1-19/64	53111	58034

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