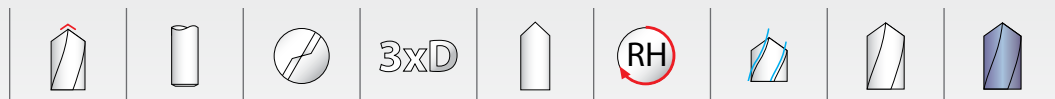
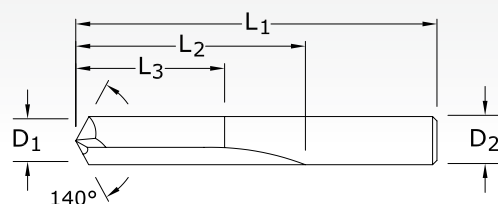


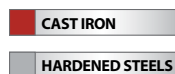
Straight Flute Drills

**106**

FRACTIONAL & METRIC SERIES



TECH INFO 218



CUTTING DIAMETER D ₁ / D ₂	DECIMAL EQUIV.	OVERALL LENGTH L ₁	FLUTE LENGTH L ₂	CLEARED LENGTH L ₃	EDP NO.	
					UNCOATED	Ti-NAMITE-A (AlTiN)
1/4	0.2500	2-1/2	1-3/8	1-7/64	56116	56148
6,5 mm	0.2559	70,0	31,0	23,0	66022	66046
17/64	0.2656	2-5/8	1-7/16	1-7/64	56117	56149
7,0 mm	0.2756	74,0	34,0	25,0	66023	66024
9/32	0.2812	2-11/16	1-1/2	1-13/64	56118	56150
7,5 mm	0.2953	74,0	34,0	25,0	66025	66026
19/64	0.2969	2-3/4	1-9/16	1-1/4	56119	56151
5/16	0.3125	2-13/16	1-5/8	1-19/64	56120	56152
8,0 mm	0.3150	79,0	37,0	27,0	66027	66028
21/64	0.3281	2-15/16	1-11/16	1-23/64	56121	56153
8,5 mm	0.3346	79,0	37,0	27,0	66029	66030
11/32	0.3438	3-11/64	1-11/16	1-23/64	56122	56154
9,0 mm	0.3543	84,0	40,0	29,0	66031	66032
23/64	0.3594	3-1/16	1-3/4	1-13/32	56123	56155
9,5 mm	0.3740	84,0	40,0	29,0	66033	66034
3/8	0.3750	3-1/8	1-13/16	1-29/64	56124	56156
25/64	0.3906	3-1/4	1-7/8	1-1/2	56125	56157
10,0 mm	0.3937	89,0	43,0	31,0	66035	66036
13/32	0.4062	3-5/16	1-15/16	1-35/64	56126	56158
10,5 mm	0.4134	95,0	43,0	31,0	66037	66038
27/64	0.4219	3-3/8	2	1-39/64	56127	56159
11,0 mm	0.4331	95,0	47,0	33,0	66039	66040
7/16	0.4375	3-7/16	2-1/16	1-21/32	56128	56160
11,5 mm	0.4528	95,0	47,0	33,0	66041	66042
29/64	0.4531	3-9/16	2-1/8	1-45/64	56129	56161
15/32	0.4688	3-5/8	2-1/8	1-45/64	56130	56162
12,0 mm	0.4724	102,0	51,0	35,0	66043	66044
31/64	0.4844	3-11/16	2-3/16	1-3/4	56131	56163
1/2	0.5000	3-3/4	2-1/4	1-51/64	56132	56164

TOLERANCES (inch)

D₁ = +.0000/-0.0005D₂ = h6

TOLERANCES (mm)

D₁ = +0,0000/-0,0127D₂ = h6