

**TOLERANCES h_6 (mm)****≤3 DIAMETER** $D_1 = +0,000/-0,010$ $D_2 = h_6$ **>3–6 DIAMETER** $D_1 = +0,000/-0,012$ $D_2 = h_6$ **>6–10 DIAMETER** $D_1 = +0,000/-0,015$ $D_2 = h_6$ **>10–18 DIAMETER** $D_1 = +0,000/-0,018$ $D_2 = h_6$ **>18–30 DIAMETER** $D_1 = +0,000/-0,021$ $D_2 = h_6$ **108M Plus**

METRIC SERIES

TECH INFO 216

CUTTING DIAMETER D_1 / D_2	OVERALL LENGTH L_1	FLUTE LENGTH L_2	CLEARED LENGTH L_3	EDP NO.	
				UNCOATED	Ti-NAMITE-A (AlTiN)
0,5	20,0	3,0	2,1	62001	68643
0,55	21,0	3,5	2,5	62003	68644
0,6	21,0	3,5	2,5	62005	68645
0,65	22,0	4,0	2,9	62007	68646
0,7	23,0	4,5	3,2	62009	68647
0,75	23,0	4,5	3,2	62011	68648
0,8	24,0	5,0	3,6	62013	68649
0,85	24,0	5,0	3,6	62015	68650
0,9	25,0	5,5	4,0	62017	68651
0,95	25,0	5,5	4,0	62019	68652
1,0	26,0	6,0	4,7	62021	68653
1,05	26,0	6,0	4,7	62023	68654
1,1	28,0	7,0	5,4	62025	68655
1,15	28,0	7,0	5,4	62027	68656
1,2	30,0	8,0	6,0	62029	68657
1,25	30,0	8,0	6,0	62031	68658
1,3	30,0	8,0	6,0	62033	68659
1,35	32,0	9,0	7,0	62035	68660
1,4	32,0	9,0	7,0	62037	68661
1,45	32,0	9,0	7,0	62039	68662
1,5	32,0	9,0	7,0	62041	68663
1,6	34,0	10,0	7,0	62043	68664
1,7	34,0	10,0	7,0	62045	68665
1,8	36,0	11,0	8,0	62047	68666
1,9	36,0	11,0	8,0	62049	68667
2,0	38,0	12,0	9,0	62051	68668
2,1	38,0	12,0	9,0	62053	68669
2,2	40,0	13,0	10,0	62055	68670
2,3	40,0	13,0	10,0	62057	68671
2,4	43,0	14,0	11,0	62059	68672
2,5	43,0	14,0	11,0	62061	68673
2,6	43,0	14,0	11,0	62063	68674
2,7	46,0	16,0	12,0	62065	68675
2,8	46,0	16,0	12,0	62067	68676
2,9	46,0	16,0	12,0	62069	68677
3,0	46,0	16,0	12,0	62071	68678
3,1	49,0	18,0	14,0	62073	68679
3,2	49,0	18,0	14,0	62075	68680

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STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM
NON-FERROUS
PLASTICS/COMPOSITES