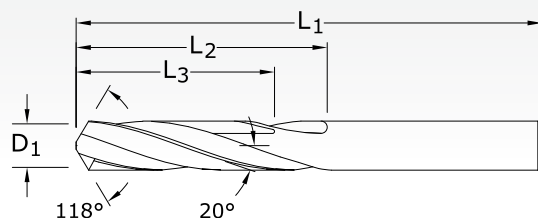


2 Flute Drills



101

FRACTIONAL & METRIC SERIES



TOLERANCES (inch)

D₁ = +0.000/-0.005

TOLERANCES (mm)

D₁ = +0,0000/-0,0127

TECH INFO 214-217

STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM
NON-FERROUS
PLASTICS/COMPOSITES

CUTTING DIAMETER D ₁	DECIMAL EQUIV.	OVERALL LENGTH L ₁	FLUTE LENGTH L ₂	CLEARED LENGTH L ₃	EDP NO.	
					UNCOATED	Ti-NAMITE-A (AlTiN)
T	0.3580	4-1/4	2-3/4	2-13/64	51220	57197
9,1 mm	0.3583	125,0	81,0	64,0	61116	68358
23/64	0.3594	4-1/4	2-3/4	2-13/64	51123	57198
9,2 mm	0.3622	125,0	81,0	64,0	61117	68359
9,3 mm	0.3661	125,0	81,0	64,0	61118	68360
U	0.3680	4-1/4	2-3/4	2-13/64	51221	57199
9,4 mm	0.3701	125,0	81,0	64,0	61119	68361
9,5 mm	0.3740	125,0	81,0	64,0	61041	68288
*3/8	0.3750	4-1/4	2-3/4	2-13/64	51124	57200
V	0.3770	4-1/4	2-3/4	2-13/64	51222	57201
9,6 mm	0.3780	133,0	87,0	69,0	61120	68362
9,7 mm	0.3819	133,0	87,0	69,0	61121	68363
9,8 mm	0.3858	133,0	87,0	69,0	61122	68364
W	0.3860	4-1/2	2-7/8	2-19/64	51223	57202
9,9 mm	0.3898	133,0	87,0	69,0	61123	68365
25/64	0.3906	4-1/2	2-7/8	2-19/64	51125	57203
10,0 mm	0.3937	133,0	87,0	69,0	61043	68289
X	0.3970	4-1/2	2-7/8	2-19/64	51224	57204
10,2 mm	0.4016	133,0	87,0	69,0	61124	68366
Y	0.4040	4-1/2	2-7/8	2-19/64	51225	57205
13/32	0.4062	4-1/2	2-7/8	2-19/64	51126	57206
Z	0.4130	4-1/2	2-7/8	2-19/64	51226	57207
10,5 mm	0.4134	133,0	87,0	69,0	61045	68290
27/64	0.4219	4-1/2	2-7/8	2-19/64	51127	57208
11,0 mm	0.4331	142,0	94,0	75,0	61047	68291
7/16	0.4375	4-1/2	2-7/8	2-19/64	51128	57209
11,5 mm	0.4528	142,0	94,0	75,0	61049	68292
29/64	0.4531	4-3/4	3	2-13/32	51129	57210
15/32	0.4688	4-3/4	3	2-13/32	51130	57211
12,0 mm	0.4724	151,0	101,0	80,0	61051	68293
31/64	0.4844	4-3/4	3	2-13/32	51131	57212
1/2	0.5000	4-3/4	3	2-13/32	51132	57213
*Series 101 Set					61175	57351