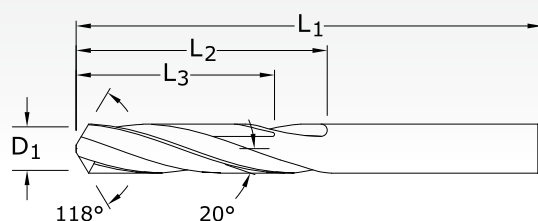


2 Flute Drills



101

FRACTIONAL & METRIC SERIES



TOLERANCES (inch)

D₁ = +0.000/-0.005

TOLERANCES (mm)

D₁ = +0,0000/-0,0127

TECH INFO 214-217

STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM
NON-FERROUS
PLASTICS/COMPOSITES

CUTTING DIAMETER D ₁	DECIMAL EQUIV.	OVERALL LENGTH L ₁	FLUTE LENGTH L ₂	CLEARED LENGTH L ₃	EDP NO.	
					UNCOATED	Ti-NAMITE-A (AlTiN)
#12	0.1890	2-3-4	1-5/8	1-19/64	51012	57156
#11	0.1910	2-3-4	1-5/8	1-19/64	51011	57157
4,9 mm	0.1929	86,0	52,0	41,0	61083	68325
#10	0.1935	2-3-4	1-5/8	1-19/64	51010	57158
#9	0.1960	3	1-3/4	1-13/32	51009	57159
5,0 mm	0.1969	86,0	52,0	41,0	61023	68279
#8	0.1990	3	1-3/4	1-13/32	51008	57160
5,1 mm	0.2008	86,0	52,0	41,0	61084	68326
#7	0.2010	3	1-3/4	1-13/32	51007	57161
13/64	0.2031	3	1-3/4	1-13/32	51113	57162
#6	0.2040	3	1-3/4	1-13/32	51006	57163
5,2 mm	0.2047	86,0	52,0	41,0	61085	68327
#5	0.2055	3	1-3/4	1-13/32	51005	57164
5,3 mm	0.2087	86,0	52,0	41,0	61086	68328
#4	0.2090	3	1-3/4	1-13/32	51004	57165
5,4 mm	0.2126	93,0	57,0	45,0	61087	68329
#3	0.2130	3	1-3/4	1-13/32	51003	57166
5,5 mm	0.2165	94,5	57,0	1-13/32	61025	68280
7/32	0.2188	3	1-3/4	1-13/32	51114	57167
5,6 mm	0.2205	93,0	57,0	45,0	61088	68330
#2	0.2210	3	1-3/4	1-13/32	51002	57168
5,7 mm	0.2244	93,0	57,0	45,0	61089	68331
#1	0.2280	3	1-3/4	1-13/32	51001	57169
5,8 mm	0.2283	93,0	57,0	45,0	61090	68332
5,9 mm	0.2323	93,0	57,0	45,0	61091	68333
A	0.2340	3-1/4	2	1-39/64	51201	57170
15/64	0.2344	3-1/4	2	1-39/64	51115	57171
6,0 mm	0.2362	93,0	57,0	45,0	61027	68281
B	0.2380	3-1/4	2	1-39/64	51202	57172
6,1 mm	0.2402	101,0	63,0	50,0	61092	68334
C	0.2420	3-1/4	2	1-39/64	51203	57173
6,2 mm	0.2441	101,0	63,0	50,0	61093	68335
D	0.2460	3-1/4	2	1-39/64	51204	57174
6,3 mm	0.2480	101,0	63,0	50,0	61094	68336
1/4	0.2500	3-1/4	2	1-39/64	51205	57176
6,4 mm	0.2520	101,0	63,0	50,0	61095	68337
6,5 mm	0.2559	101,0	63,0	50,0	61029	68282
F	0.2570	3-1/4	2	1-39/64	51206	57177

continued on next page