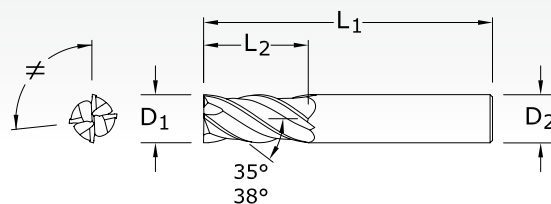


Z-Carb End Mills



Z1M METRIC SERIES

TECH INFO 66



STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM

mm				EDP NO.	
CUTTING DIAMETER D ₁	LENGTH OF CUT L ₂	OVERALL LENGTH L ₁	SHANK DIAMETER D ₂	Ti-NAMITE-A (AlTiN)	JetStream*
3,0	8,0	57,0	6,0	46357	—
4,0	11,0	57,0	6,0	46358	—
5,0	13,0	57,0	6,0	46359	—
6,0	13,0	57,0	6,0	46360	—
8,0	19,0	63,0	8,0	46362	—
10,0	22,0	72,0	10,0	46364	—
12,0	26,0	83,0	12,0	46366	—
14,0	26,0	83,0	14,0	46368	46506
16,0	32,0	92,0	16,0	46370	46507
18,0	32,0	92,0	18,0	46372	46508
20,0	38,0	104,0	20,0	46374	46509
25,0	38,0	104,0	25,0	46376	46510

*JetStream Patented Coolant Technology

TOLERANCES (mm)

3–6 DIAMETER

D₁ = +0,000/–0,030

D₂ = h₆

>6–10 DIAMETER

D₁ = +0,000/–0,040

D₂ = h₆

>10–25 DIAMETER

D₁ = +0,000/–0,050

D₂ = h₆