

**TOLERANCES (inch)****1/8–1/4 DIAMETER**

$$D_1 = +0.0000/-0.0012$$

$$D_2 = h_6$$

>1/4–3/8 DIAMETER

$$D_1 = +0.0000/-0.0016$$

$$D_2 = h_6$$

>3/8–1 DIAMETER

$$D_1 = +0.0000/-0.0020$$

$$D_2 = h_6$$

Z1

FRACTIONAL SERIES

TECH INFO 64

inch				EDP NO.		
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	Ti-NAMITE-A (AlTiN)	Ti-NAMITE-A (AlTiN) W/FLAT	JetStream*
1/8	3/8	1-1/2	1/8	36404	—	—
5/32	7/16	2	3/16	36406	—	—
3/16	7/16	2	3/16	36408	—	—
7/32	7/16	2-1/2	1/4	36410	—	—
1/4	1/2	2-1/2	1/4	36416	—	—
1/4	3/4	2-1/2	1/4	36596	—	—
9/32	5/8	2-1/2	5/16	36418	—	—
5/16	13/16	2-1/2	5/16	36420	—	—
11/32	13/16	2-1/2	3/8	36422	—	—
3/8	7/8	2-1/2	3/8	36424	36530	—
13/32	15/16	2-3/4	7/16	36426	36531	—
7/16	1	2-3/4	7/16	36428	36532	—
1/2	1	3	1/2	36430	36533	—
1/2	1	3	1/2	36432	36534	36826
1/2	1-1/4	3-1/4	1/2	36597	36598	—
9/16	1-1/8	3-1/2	9/16	36436	36535	36827
5/8	1-1/4	3-1/2	5/8	36440	36536	36828
3/4	1-1/2	4	3/4	36442	36537	36829
1	1-1/2	4	1	36444	36538	36830

*JetStream Patented Coolant Technology

STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM