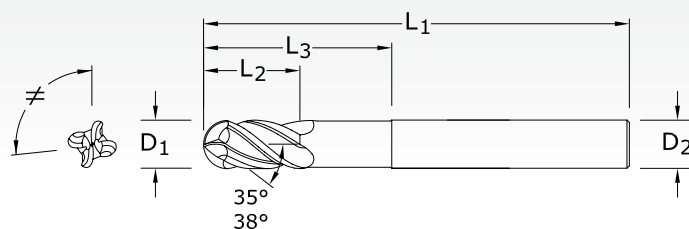
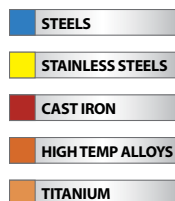


Z-Carb-AP Variable Rake End Mills



Z1PLB FRACTIONAL SERIES

TECH INFO 60



CUTTING DIAMETER D ₁	LENGTH OF CUT L ₂	inch			EDP NO. Ti-NAMITE-X
		OVERALL LENGTH L ₁	SHANK DIAMETER D ₂	REACH L ₃	
1/4	1/2	4	1/4	1-1/4	36480
5/16	13/16	4	5/16	1-5/8	36482
3/8	7/8	5	3/8	1-7/8	36486
7/16	1	6	7/16	2	38490
1/2	1	6	1/2	2-1/4	38492
9/16	1-1/8	6	9/16	2-1/2	38496
5/8	1-1/4	6	5/8	3	36500
3/4	1-1/2	6	3/4	3-1/2	36502
1	1-1/2	6	1	4	36504

TOLERANCES (inch)

1/4 DIAMETER

D₁ = +0.0000/-0.0012

D₂ = h₆

>1/4-3/8 DIAMETER

D₁ = +0.0000/-0.0016

D₂ = h₆

>3/8-1 DIAMETER

D₁ = +0.0000/-0.0020

D₂ = h₆