



135 3xD

FRACTIONAL & METRIC SERIES

CONTINUED

CUTTING DIAMETER	DECIMAL EQUIV.	TAP SIZE REFERENCE ONLY	SHANK DIAMETER	OVERALL LENGTH	FLUTE LENGTH	CLEARED LENGTH	SHANK LENGTH	TI-NAMITE-A (AlTiN)
D ₁			D ₂	L ₁	L ₂	L ₃	L ₄	EDP NO.
B	0.2380		1/4	3-1/8	1-5/16	1-3/64	1-7/16	51602
6.1mm	0.2402		8,0mm	79,0mm	34,0mm	28,0	36,0	63754
C	0.2420		1/4	3-1/8	1-5/16	1-3/64	1-7/16	51603
6.2mm	0.2441		8,0mm	79,0mm	34,0mm	28,0	36,0	63755
D	0.2460		1/4	3-1/8	1-5/16	1-3/64	1-7/16	51604
6.25mm	0.2461	M7 X 0, 75	8,0mm	79,0mm	34,0mm	28,0	36,0mm	63174
6.3mm	0.2480		8,0mm	79,0mm	34,0mm	28,0	36,0	63756
1/4	0.2500		1/4	3-1/8	1-5/16	1-3/64	1-7/16	51343
6.4mm	0.2520		8,0mm	79,0mm	34,0mm	28,0	36,0mm	63175
6.5mm	0.2559		8,0mm	79,0mm	34,0mm	28,0	36,0mm	63213
F	0.2570	5/16-18	5/16	3-1/8	1-5/16	1-3/64	1-7/16	51344
6.6mm	0.2598		8,0mm	79,0mm	34,0mm	28,0	36,0	63757
G	0.2610		5/16	3-1/8	1-5/16	1-3/64	1-7/16	51606
6.7mm	0.2638		8,0mm	79,0mm	28,0	28,0	36,0	63758
17/64	0.2656	5/16-20	5/16	3-1/8	1-5/16	1-3/64	1-7/16	51345
H	0.2660		5/16	3-1/8	1-5/16	1-3/64	1-7/16	51607
6.8mm	0.2677	M8 X 1,25	8,0mm	79,0mm	34,0mm	28,0	36,0mm	63176
6.9mm	0.2717		8,0mm	79,0mm	34,0mm	28,0	36,0	63759
I	0.2720	5/16-24	5/16	3-1/8	1-5/16	1-3/64	1-7/16	51346
7mm	0.2756	M8 X 1	8,0mm	79,0mm	34,0mm	28,0	36,0mm	63177
J	0.2770		5/16	3-1/8	1-5/16	1-3/64	1-7/16	51608
7.1mm	0.2795		8,0mm	79,0mm	41,0mm	34,0	36,0	63760
K	0.2810		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51609
9/32	0.2812	5/16-32	5/16	3-1/8	1-9/16	1-3/16	1-7/16	51347
7.2mm	0.2835		8,0mm	79,0mm	41,0mm	34,0	36,0	63761
7.25mm	0.2854	M8 X 0, 75	8,0mm	79,0mm	41,0mm	34,0	36,0mm	63178
7.3mm	0.2874		8,0mm	79,0mm	41,0mm	34,0	36,0	63762
L	0.2900		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51610
7.4mm	0.2913		8,0mm	79,0mm	41,0	34,0	36,0	63763
M	0.2950		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51611
7.5mm	0.2953	M8 X 0,5	8,0mm	79,0mm	41,0mm	34,0	36,0mm	63179
19/64	0.2969		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51348
7.6mm	0.2992		8,0mm	79,0mm	41,0	34,0	30,0mm	63764
N	0.3020		5/16	3-1/8	1-9/16	1-3/16	1-7/16	51612
7.7mm	0.3031		8,0mm	79,0mm	41,0	34,0	36,0	63765
7.8mm	0.3071	M9 X 1,25	8,0mm	79,0mm	41,0mm	34,0	36,0mm	63180
7.9mm	0.3110		8,0mm	79,0mm	41,0	34,0	36,0	63766
5/16	0.3125	3/8-16	5/16	3-1/8	1-9/16	1-3/16	1-7/16	51349
8mm	0.3150	M9 X 1	8,0mm	79,0mm	41,0mm	34,0	36,0mm	63181
O	0.3160		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51613
8.1mm	0.3189		10,0mm	89,0mm	47,0mm	40,0	40,0	63767
8.2mm	0.3228		10,0mm	89,0mm	47,0mm	40,0	40,0	63768
P	0.3230		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51614
8.3mm	0.3268		10,0mm	89,0mm	41,0	40,0	40,0	63769
21/64	0.3281	3/8-20	3/8	3-1/2	1-27/32	1-37/64	1-9/16	51350
8.4mm	0.3307		10,0mm	89,0	47,0mm	40,0	40,0mm	63182
Q	0.3320	3/8-24	3/8	3-1/2	1-27/32	1-37/64	1-9/16	51351
8.5mm	0.3346	M10 X 1,5	10,0mm	89,0	47,0mm	40,0	40,0mm	63183
8.6mm	0.3386		10,0mm	89,0mm	47,0	40,0	40,0	63770
R	0.3390		3/8	3-1/2	1-27/32	1-37/64	1-9/16	51615

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