

**TOLERANCES (inch)** $D_1 = +0.0000/-0.0040$ $D_2 = h_6$ $R = +0.0050/-0.0050$

62

FRACTIONAL SERIES

TECH INFO 148

CUTTING DIAMETER D_1	LENGTH OF CUT L_2	inch			NO. OF FLUTES	EDP NO.		
		OVERALL LENGTH L_1	SHANK DIAMETER D_2			Ti-NAMITE (TiN)	Ti-NAMITE-C (TiCN)	Ti-NAMITE-A (AlTiN)
1/4*	3/4	2-1/2	1/4	3		36207	36206	36210
5/16*	3/4	2-1/2	5/16	3		36209	36208	36211
3/8	7/8	2-1/2	3/8	3		36213	36212	36214
1/2	1	3	1/2	4		36217	36216	36218
5/8	1-1/4	3-1/2	5/8	4		36221	36220	36222
3/4	1-5/8	4	3/4	4		36225	36224	36226
1	1-3/4	4	1	6		36229	36228	36230

*Without Flat

STEELS

STAINLESS STEELS

CAST IRON

TOLERANCES h10 (mm) $D_1 = +0,000/-0,100$ $D_2 = h_6$ $R = +0,127/-0,127$

62M

METRIC SERIES

TECH INFO 149

CUTTING DIAMETER D_1	LENGTH OF CUT L_2	mm			NO. OF FLUTES	EDP NO.		
		OVERALL LENGTH L_1	SHANK DIAMETER D_2			Ti-NAMITE (TiN)	Ti-NAMITE-C (TiCN)	Ti-NAMITE-A (AlTiN)
6	19	63	6	3		46207	46206	46210
8	19	63	8	3		46209	46208	46211
10	22	72	10	3		46213	46212	46214
12	26	83	12	4		46217	46216	46218
16	32	92	16	4		46221	46220	46222
20	38	104	20	4		46229	46228	46232
25	44	104	25	6		46231	46230	46233