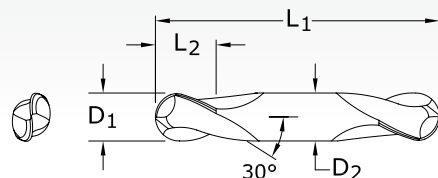
**TOLERANCES (mm)** $D_1 = +0,000/-0,050$ $D_2 = h_6$ **15MB**
METRIC SERIES

TECH INFO 141

mm				EDP NO.			
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	UNCOATED	TI-NAMITE (TiN)	TI-NAMITE-C (TiCN)	TI-NAMITE-A (AlTiN)
1,0	2,0	38,0	3,0	41506	49073	49094	49115
1,5	3,0	38,0	3,0	41510	49074	49095	49116
2,0	4,0	38,0	3,0	41514	49075	49096	49117
2,5	5,0	38,0	3,0	41518	49076	49097	49118
3,0	6,0	38,0	3,0	41522	49077	49098	49119
3,5	7,0	50,0	4,0	41526	49078	49099	49120
4,0	8,0	50,0	4,0	41530	49079	49100	49121
4,5	9,5	63,0	4,5	41534	49080	49101	49122
5,0	10,0	63,0	5,0	41538	49081	49102	49123
6,0	12,0	63,0	6,0	41542	49082	49103	49124
7,0	12,0	63,0	8,0	41546	49083	49104	49125
8,0	12,0	63,0	8,0	41550	49084	49105	49126
9,0	14,0	75,0	9,0	41554	49085	49106	49127
10,0	14,0	75,0	10,0	41558	49086	49107	49128
11,0	14,0	75,0	12,0	41562	49087	49108	49129
12,0	16,0	75,0	12,0	41566	49088	49109	49130

STEELS

STAINLESS STEELS

CAST IRON

HIGH TEMP ALLOYS

TITANIUM

NON-FERROUS

PLASTICS/COMPOSITES