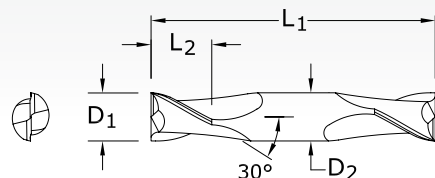
**TOLERANCES (mm)** $D_1 = +0,000/-0,050$ $D_2 = h_6$ **15M**
METRIC SERIES

TECH INFO 141

mm				EDP NO.			
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	UNCOATED	TI-NAMITE (TiN)	TI-NAMITE-C (TiCN)	TI-NAMITE-A (AlTiN)
1,0	2,0	38,0	3,0	41505	49010	49031	49052
1,5	3,0	38,0	3,0	41509	49011	49032	49053
2,0	4,0	38,0	3,0	41513	49012	49033	49054
2,5	5,0	38,0	3,0	41517	49013	49034	49055
3,0	6,0	38,0	3,0	41521	49014	49035	49056
3,5	7,0	50,0	4,0	41525	49015	49036	49057
4,0	8,0	50,0	4,0	41529	49016	49037	49058
4,5	9,5	63,0	4,5	41533	49017	49038	49059
5,0	10,0	63,0	5,0	41537	49018	49039	49060
6,0	12,0	63,0	6,0	41541	49019	49040	49061
7,0	12,0	63,0	8,0	41545	49020	49041	49062
8,0	12,0	63,0	8,0	41549	49021	49042	49063
9,0	14,0	75,0	9,0	41553	49022	49043	49064
10,0	14,0	75,0	10,0	41557	49023	49044	49065
11,0	14,0	75,0	12,0	41561	49024	49045	49066
12,0	16,0	75,0	12,0	41565	49025	49046	49067

STEELS

STAINLESS STEELS

CAST IRON

HIGH TEMP ALLOYS

TITANIUM

NON-FERROUS

PLASTICS/COMPOSITES