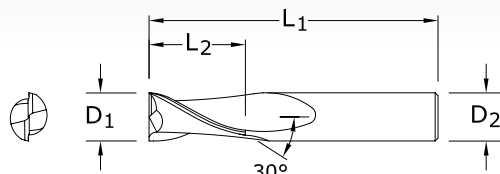


2 Flute Square End



3 • 3L • 3EL

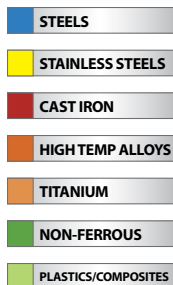
FRACTIONAL SERIES



TOLERANCES (inch)

D₁ = +0.0000/-0.0020D₂ = h₆

TECH INFO 139



inch				EDP NO.					SERIES
CUTTING DIAMETER D ₁	LENGTH OF CUT L ₂	OVERALL LENGTH L ₁	SHANK DIAMETER D ₂	UNCOATED	TI-NAMITE (TiN)	TI-NAMITE-C (TiCN)	TI-NAMITE-A (AlTiN)	DI-NAMITE (Diamond)	
1/64	1/32	1-1/2	1/8	30301	39301	39501	30397	—	3
1/32	5/64	1-1/2	1/8	30303	39303	39503	30398	—	3
3/64	7/64	1-1/2	1/8	30305	39305	39505	30399	—	3
1/16	3/16	1-1/2	1/8	30307	39307	39507	30400	91266	3
5/64	3/16	1-1/2	1/8	30309	39309	39509	30435	—	3
3/32	9/32	1-1/2	1/8	30311	39311	39511	30436	—	3
7/64	3/8	1-1/2	1/8	30313	39313	39513	30437	—	3
1/8	3/8	1-1/2	1/8	30377	39377	39577	30469	—	3
*1/8	1/2	1-1/2	1/8	30315	39315	39515	30438	91270	3
1/8	3/4	2-1/4	1/8	33341	31800	31810	31850	—	3L
1/8	1	3	1/8	33343	31938	31948	31958	—	3EL
9/64	1/2	2	3/16	30317	39317	39517	30439	—	3
5/32	1/2	2	3/16	30319	39319	39519	30440	—	3
11/64	5/8	2	3/16	30321	39321	39521	30441	—	3
*3/16	5/8	2	3/16	30323	39323	39523	30442	91274	3
3/16	3/4	2-1/2	3/16	33301	31820	31825	31851	—	3L
3/16	1-1/8	3	3/16	33321	31939	31949	31959	—	3EL
13/64	5/8	2-1/2	1/4	30325	39325	39525	30443	—	3
7/32	5/8	2-1/2	1/4	30327	39327	39527	30444	—	3
15/64	3/4	2-1/2	1/4	30329	39329	39529	30445	—	3
*1/4	3/4	2-1/2	1/4	30331	39331	39531	30446	91278	3
1/4	1-1/8	3	1/4	33303	31802	31812	31852	—	3L
1/4	1-1/2	4	1/4	33323	31940	31950	31960	—	3EL
17/64	3/4	2-1/2	5/16	30333	39333	39533	30447	—	3
9/32	3/4	2-1/2	5/16	30335	39335	39535	30448	—	3
19/64	13/16	2-1/2	5/16	30337	39337	39537	30449	—	3
*5/16	13/16	2-1/2	5/16	30339	39339	39539	30450	91282	3
5/16	1-1/8	3	5/16	33305	31821	31826	31853	—	3L

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