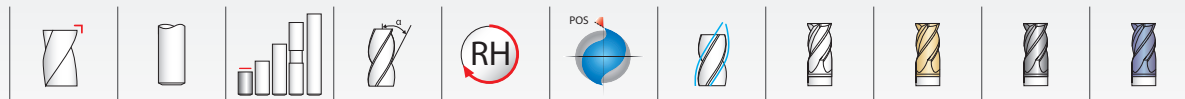


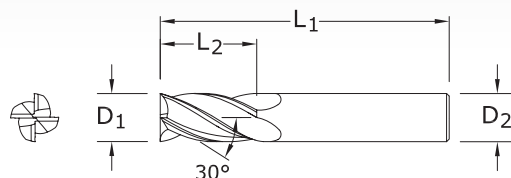
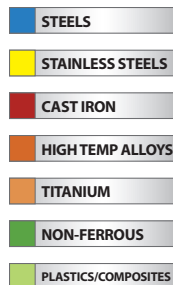
4 Flute Square End Stub



16

FRACTIONAL SERIES

TECH INFO 115



TOLERANCES (inch)

 $D_1 = +0.000/-0.002$ $D_2 = h_6$

inch				EDP NO.			
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	UNCOATED	TI-NAMITE (TiN)	TI-NAMITE-C (TiCN)	TI-NAMITE-A (AlTiN)
1/16	1/8	1-1/2	1/8	31601	31650	31238	31251
3/32	3/16	1-1/2	1/8	31603	31651	31239	31252
1/8	1/4	1-1/2	1/8	31605	31652	31240	31253
5/32	5/16	2	3/16	31607	31653	31241	31254
3/16	3/8	2	3/16	31609	31654	31242	31255
7/32	7/16	2	1/4	31611	31655	31243	31256
1/4	1/2	2	1/4	31613	31656	31244	31257
5/16	1/2	2	5/16	31615	31657	31245	31258
3/8	5/8	2	3/8	31617	31658	31246	31259
7/16	5/8	2-1/2	7/16	31619	31659	31247	31260
1/2	5/8	2-1/2	1/2	31621	31660	31248	31261
5/8	3/4	3	5/8	31623	31661	31249	31262
3/4	1	3	3/4	31625	31662	31250	31263

16M

METRIC SERIES

TECH INFO 116

mm				EDP NO.			
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	UNCOATED EDP NO.	TI-NAMITE (TiN)	TI-NAMITE-C (TiCN)	TI-NAMITE-A (AlTiN)
1,0	2,0	38,0	3,0	41605	49136	49157	49178
1,5	3,0	38,0	3,0	41609	49137	49158	49179
2,0	4,0	38,0	3,0	41613	49138	49159	49180
2,5	5,0	38,0	3,0	41617	49139	49160	49181
3,0	6,0	38,0	3,0	41621	49140	49161	49182
3,5	7,0	50,0	4,0	41625	49141	49162	49183
4,0	8,0	50,0	4,0	41629	49142	49163	49184
4,5	9,5	50,0	4,5	41633	49143	49164	49185
5,0	10,0	50,0	5,0	41637	49144	49165	49186
6,0	12,0	50,0	6,0	41641	49145	49166	49187
7,0	12,0	50,0	8,0	41645	49146	49167	49188
8,0	12,0	50,0	8,0	41649	49147	49168	49189
9,0	14,0	50,0	9,0	41653	49148	49169	49190
10,0	16,0	50,0	10,0	41657	49149	49170	49191
11,0	19,0	63,0	12,0	41661	49150	49171	49192
12,0	19,0	63,0	12,0	40165	49151	49172	49193

TOLERANCES (mm)

 $D_1 = +0,000/-0,050$ $D_2 = h_6$