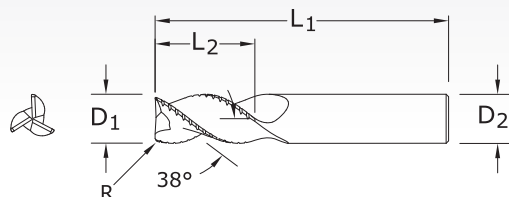




S-Carb Roughing End Mills



TOLERANCES (inch)

3/8 DIAMETER

$D_1 = +0.000/-0.00035$

$D_2 = h_6$

$R = +0.000/-0.002$

1/2-5/8 DIAMETER

$D_1 = +0.000/-0.00043$

$D_2 = h_6$

$R = +0.000/-0.002$

3/4-1 DIAMETER

$D_1 = +0.000/-0.00051$

$D_2 = h_6$

$R = +0.000/-0.002$

43CB

FRACTIONAL SERIES

TECH INFO 71

CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	CORNER RADIUS R	EDP NO.	
					UNCOATED	Ti-NAMITE-B (TiB ₂)
3/8	1	2-1/2	3/8	.010	34300	34305
1/2	1-1/4	3-1/4	1/2	.030	34301	34306
5/8	1-5/8	3-3/4	5/8	.030	34302	34307
3/4	1-5/8	4	3/4	.030	34303	34308
1	2	4-1/2	1	.030	34304	34309

NON-FERROUS

PLASTICS/COMPOSITES

TOLERANCES (mm)

8-10 DIAMETER

$D_1 = +0.000/-0.009$

$D_2 = h_6$

$R = +0.000/-0.050$

>10-18 DIAMETER

$D_1 = +0.000/-0.011$

$D_2 = h_6$

$R = +0.000/-0.050$

>18-20 DIAMETER

$D_1 = +0.000/-0.013$

$D_2 = h_6$

$R = +0.000/-0.050$

43MCB

METRIC SERIES

TECH INFO 71

CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	CORNER RADIUS R	EDP NO.	
					UNCOATED	Ti-NAMITE-B (TiB ₂)
8,0	19,0	63,0	8,0	0,3	44300	44305
10,0	22,0	72,0	10,0	0,3	44301	44306
12,0	26,0	83,0	12,0	1,0	44302	44307
16,0	32,0	92,0	16,0	1,0	44303	44308
20,0	38,0	104,0	20,0	1,0	44304	44309