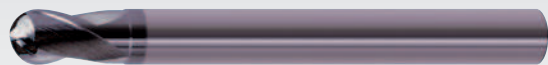


Turbo-Carb End Mills

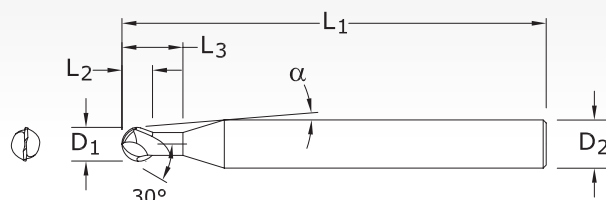
Turbo-Carb
HIGH PERFORMANCE CARBIDE END MILLS



56B

FRACTIONAL SERIES

TECH INFO 69



inch						EDP NO.
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	α	REACH L_3	Ti-NAMITE-A (AlTiN)
1/32	1/32	3	1/4	8°20'	1/16	93272
1/16	1/16	3	1/4	7°40'	1/8	93273
3/32	3/32	3	1/4	6°50'	3/16	93274
1/8	1/8	3	1/4	6°	1/4	93275
3/16	3/16	3	1/4	3°35'	3/8	93276
1/4	1/4	3-1/2	1/4	—	1/2	93277
5/16	5/16	4	5/16	—	5/8	93278
3/8	3/8	4	3/8	—	3/4	93279
1/2	1/2	4-1/2	1/2	—	1	93280
5/8	5/8	5-1/2	5/8	—	1/4	93281
3/4	3/4	6-1/2	3/4	—	1/2	93282

Neck Option Available

TOLERANCES (inch)

1/32–3/32 DIAMETER

$D_1 = +0.000/-0.001$

$D_2 = h_6$

>3/32–1/4 DIAMETER

$D_1 = +0.000/-0.0012$

$D_2 = h_6$

>1/4–3/8 DIAMETER

$D_1 = +0.000/-0.0016$

$D_2 = h_6$

>3/8–3/4 DIAMETER

$D_1 = +0.000/-0.002$

$D_2 = h_6$

STEELS

HARDENED STEELS