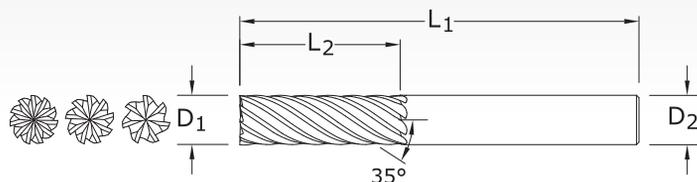


# Multi-Carb Finishing End Mills



## 66 FRACTIONAL SERIES

TECH INFO 67



TOLERANCES (inch)

3/16-1 DIAMETER

$D_1 = +0.000/-0.002$

$D_2 = h_6$

inch

CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$	NO. OF FLUTES	EDP NO. Ti-NAMITE-A (AlTiN)
3/16	5/8	2	3/16	7	36620
1/4	3/4	2-1/2	1/4	7	36621
3/8	1	3	3/8	7	36622
1/2	1-1/4	3	1/2	9	36623
5/8	1-5/8	3-1/2	5/8	9	36624
3/4	1-5/8	4	3/4	11	36625
1	2	6	1	11	36626

Neck Option Available  
Ideal Tool for High Speed Machining

- STEELS
- STAINLESS STEELS
- HIGH TEMP ALLOYS
- TITANIUM

## 66M METRIC SERIES

TECH INFO 68

CUTTING DIAMETER $D_1$	LENGTH OF CUT $L_2$	OVERALL LENGTH $L_1$	SHANK DIAMETER $D_2$	NO. OF FLUTES	EDP NO. Ti-NAMITE-A (AlTiN)
6,0	19,0	63,0	6,0	7	46620
8,0	20,0	63,0	8,0	7	46621
10,0	22,0	75,0	10,0	7	46622
12,0	26,0	83,0	12,0	9	46623
16,0	32,0	92,0	16,0	9	46624
20,0	38,0	104,0	20,0	11	46625
25,0	38,0	104,0	25,0	11	46626

Neck Option Available  
Ideal Tool for High Speed Machining

TOLERANCES (mm)

6-20 DIAMETER

$D_1 = +0,000/-0,050$

$D_2 = h_6$