



# V-Carb Finishing & Semi Finishing End Mills



**55CR**  
FRACTIONAL SERIES

CONTINUED

CUTTING DIAMETER D <sub>1</sub>	LENGTH OF CUT L <sub>2</sub>	inch			EDP NO.	
		OVERALL LENGTH L <sub>1</sub>	SHANK DIAMETER D <sub>2</sub>	CORNER RADIUS R	Ti-NAMITE-A (AlTiN)	Ti-NAMITE-A (AlTiN) W/FLAT
7/16	1	2-3/4	7/16	0.015	32632	—
7/16	2	4	7/16	0.015	32633	—
1/2	5/8	2-1/2	1/2	0.030	32594	32595
1/2	5/8	2-1/2	1/2	0.060	32596	32597
1/2	1-1/4	3	1/2	0.030	32575	32576
1/2	1-1/4	3	1/2	0.060	32577	32578
1/2	2	4	1/2	0.030	32685	—
1/2	2	4	1/2	0.060	32686	—
5/8	3/4	3	5/8	0.030	32598	32599
5/8	3/4	3	5/8	0.060	32600	32601
5/8	1-5/8	3-1/2	5/8	0.030	32579	32580
5/8	1-5/8	3-1/2	5/8	0.060	32581	32582
5/8	2-1/2	5	5/8	0.030	32570	—
5/8	2-1/2	5	5/8	0.060	32687	—
3/4	1	3	3/4	0.030	32602	32603
3/4	1	3	3/4	0.060	32604	32605
3/4	1-5/8	4	3/4	0.030	32583	32584
3/4	1-5/8	4	3/4	0.060	32585	32586
3/4	3-1/4	6	3/4	0.030	32571	—
3/4	3-1/4	6	3/4	0.060	32688	—
1	1-1/2	4	1	0.030	32587	32588
1	1-1/2	4	1	0.060	32589	32590
1	2-5/8	6	1	0.030	32572	—
1	2-5/8	6	1	0.060	32689	—