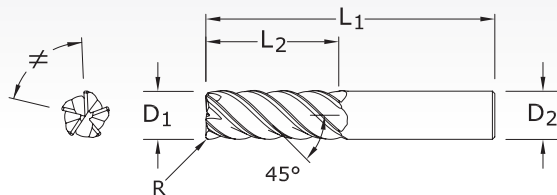


# V-Carb Finishing & Semi Finishing End Mills



## 55CR FRACTIONAL SERIES

TECH INFO 65

- STEELS
- STAINLESS STEELS
- CAST IRON
- HIGH TEMP ALLOYS
- TITANIUM

CUTTING DIAMETER D <sub>1</sub>	LENGTH OF CUT L <sub>2</sub>	inch			CORNER RADIUS R	EDP NO.	
		OVERALL LENGTH L <sub>1</sub>	SHANK DIAMETER D <sub>2</sub>	Ti-NAMITE-A (AlTiN)		Ti-NAMITE-A (AlTiN) W/FLAT	
1/8	1/4	1-1/2	1/8	0.010	32606	—	
1/8	1/2	1-1/2	1/8	0.010	32607	—	
5/32	5/16	2	3/16	0.010	32608	—	
5/32	9/16	2	3/16	0.010	32609	—	
3/16	5/16	2	3/16	0.010	32610	—	
3/16	5/8	2	3/16	0.010	32611	—	
7/32	3/8	2	1/4	0.015	32612	—	
7/32	3/4	2-1/2	1/4	0.015	32613	—	
1/4	3/8	2	1/4	0.015	32614	—	
1/4	3/4	2-1/2	1/4	0.015	32615	—	
1/4	1-1/4	4	1/4	0.015	32616	—	
5/16	7/16	2	5/16	0.015	32619	—	
5/16	13/16	2-1/2	5/16	0.015	32620	—	
5/16	1-1/4	4	5/16	0.015	32621	—	
3/8	1/2	2	3/8	0.015	32625	32591	
3/8	1/2	2	3/8	0.030	32592	32593	
3/8	1	2-1/2	3/8	0.015	32626	32628	
3/8	1	2-1/2	3/8	0.030	32573	32574	
3/8	1-1/2	4	3/8	0.015	32627	—	
3/8	1-1/2	4	3/8	0.030	32569	—	

TOLERANCES (inch)

1/8-1 DIAMETER

D<sub>1</sub> = +0.000/-0.002

D<sub>2</sub> = h<sub>6</sub>

R = +0.000/-0.002

continued on next page