## V-Carb Finishing & Semi Finishing End Mills







SHANK

DIAMETER

 $D_2$ 

6,0

6,0

6,0

8,0

8,0

8,0

10,0

10,0

10,0

12,0

12,0

12,0

16,0

16,0

20,0

20,0

EDP NO.

Ti-NAMITE-A

(AlTiN)

42606

42607

42608

42609

42610

42611

42612

42622

42614

42615

42616

42617

42618

42619

42620

42621

Ti-NAMITE-A

(AlTiN)

W/FLAT

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42613

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42623

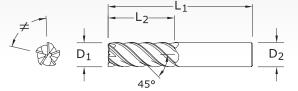
\_

42624

\_

42625

\_



mm

OVERALL

LENGTH

L<sub>1</sub>

50,0

63,0

75,0

50,0

63,0

75,0

50,0

75,0

100,0

63,0

75,0

100,0

89,0

150,0

100,0

150,0

LENGTH

OF CUT

L<sub>2</sub>

12,0

19,0

25,0

12,0

20,0

25,0

16,0

22,0

38,0

19,0

25,0

50,0

32,0

75,0

38,0

75,0

CUTTING

DIAMETER

 $D_1$ 

6,0

6,0

6,0

8,0

8,0

8,0

10,0

10,0

10,0

12,0

12,0

12,0

16,0

16,0

20,0

20,0

## TOLERANCES (mm)

 $\begin{array}{l} \textbf{6-20 DIAMETER} \\ \textbf{D}_1 \;=\; +0,000/-0,050 \\ \textbf{D}_2 \;=\; h_6 \end{array}$ 

METRIC SERIES
TECH INFO 66

55M

R

STEELS
STAINLESS STEELS
CAST IRON
HIGH TEMP ALLOYS
TITANIUM

		57		
<b>?</b>	Open text of the second sec		END MILLS	