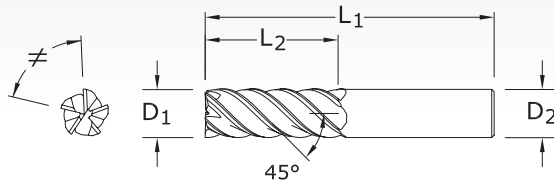


V-Carb Finishing & Semi Finishing End Mills



55 FRACTIONAL SERIES



TOLERANCES (inch)

1/8-1 DIAMETER

$D_1 = +0.000/-0.002$

$D_2 = h_6$

TECH INFO 65

STEELS

STAINLESS STEELS

CAST IRON

HIGH TEMP ALLOYS

TITANIUM

inch				EDP NO.	
CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	Ti-NAMITE-A (AlTiN)	Ti-NAMITE-A (AlTiN) W/FLAT
1/8	1/4	1-1/2	1/8	32672	-
1/8	1/2	1-1/2	1/8	32655	-
5/32	9/16	2	3/8	32656	-
3/16	5/16	2	3/8	32673	-
3/16	5/8	2	3/8	32657	-
7/32	3/4	2-1/2	1/4	32658	-
1/4	3/8	2	1/4	32674	-
1/4	3/4	2-1/2	1/4	32659	-
5/16	7/16	2	5/16	32675	-
5/16	13/16	2-1/2	5/16	32660	-
3/8	1/2	2	3/8	32676	32677
3/8	1	2-1/2	3/8	32661	32662
7/16	1	2-3/4	7/16	32663	-
1/2	5/8	2-1/2	1/2	32678	32679
1/2	1-1/4	3	1/2	32664	32665
5/8	3/4	3	5/8	32680	32681
5/8	1-5/8	3-1/2	5/8	32666	32667
3/4	1	3	3/4	32682	32683
3/4	1-5/8	4	3/4	32668	32669
1	1-1/2	4	1	32670	32671