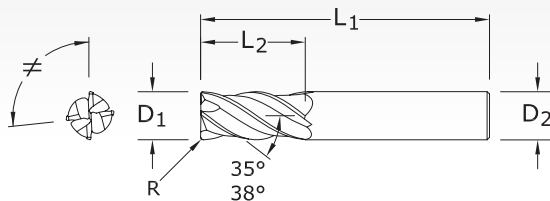




Z-Carb End Mills



TOLERANCES (inch)

1/8–1/4 DIAMETER

$D_1 = +0.000/-0.0012$

$D_2 = h_6$

>1/4–3/8 DIAMETER

$D_1 = +0.000/-0.0016$

$D_2 = h_6$

>3/8–1 DIAMETER

$D_1 = +0.000/-0.0020$

$D_2 = h_6$

Z16CR

FRACTIONAL SERIES

TECH INFO 59

CUTTING DIAMETER D_1	LENGTH OF CUT L_2	inch			CORNER RADIUS R	EDP NO. Ti-NAMITE-A (AlTiN)
		OVERALL LENGTH L_1	SHANK DIAMETER D_2			
1/8	1/4	1-1/2	1/8	0.010–0.015	36505	
5/32	5/16	2	3/16	0.010–0.015	36506	
3/16	3/8	2	3/16	0.010–0.015	36507	
7/32	3/8	2	1/4	0.015–0.020	36508	
1/4	7/16	2	1/4	0.015–0.020	36509	
5/16	1/2	2	5/16	0.015–0.020	36511	
3/8	5/8	2	3/8	0.015–0.020	36513	
7/16	5/8	2-1/2	7/16	0.015–0.020	36515	
1/2	5/8	2-1/2	1/2	0.025–0.030	36517	
5/8	3/4	3	5/8	0.025–0.040	36519	
3/4	1	3	3/4	0.025–0.040	36520	

- STEELS
- STAINLESS STEELS
- CAST IRON
- HIGH TEMP ALLOYS
- TITANIUM