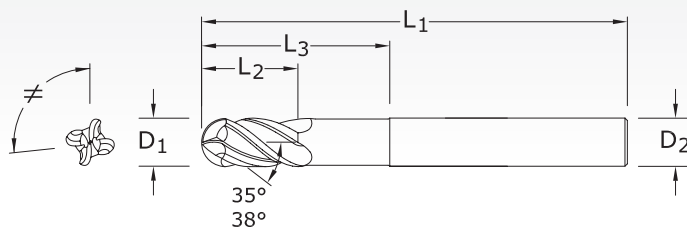


Z-Carb-AP Variable Rake End Mills



Z1PLB FRACTIONAL SERIES

TECH INFO 57

- STEELS
- STAINLESS STEELS
- CAST IRON
- HIGH TEMP ALLOYS
- TITANIUM

CUTTING DIAMETER D ₁	LENGTH OF CUT L ₂	inch			REACH L ₃	EDP NO. Ti-NAMITE-X W/FLAT
		OVERALL LENGTH L ₁	SHANK DIAMETER D ₂			
1/4	1/2	4	1/4	1-1/4	36480	
5/16	13/16	4	5/16	1-5/8	36482	
3/8	7/8	5	3/8	1-7/8	36486	
7/16	1	6	7/16	2	38490	
1/2	1	6	1/2	2-1/4	38492	
9/16	1-1/8	6	9/16	2-1/2	38496	
5/8	1-1/4	6	5/8	3	36500	
3/4	1-1/2	6	3/4	3-1/2	36502	
1	1-1/2	6	1	4	36504	

TOLERANCES (inch)

1/4 DIAMETER

D₁ = +0.000/-0.0012

D₂ = h₆

>1/4-3/8 DIAMETER

D₁ = +0.000/-0.0016

D₂ = h₆

>3/8-1 DIAMETER

D₁ = +0.000/-0.0020

D₂ = h₆