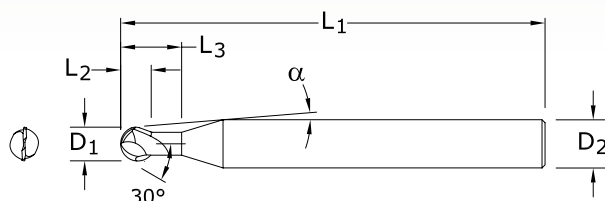


Turbo-Carb End Mills



56MB METRIC SERIES

TECH INFO 40



TOLERANCES (mm)

1-2,5 DIAMETER

$D_1 = +0,000/-0,025$

$D_2 = h_6$

>2,5-6 DIAMETER

$D_1 = +0,000/-0,030$

$D_2 = h_6$

>6-10 DIAMETER

$D_1 = +0,000/-0,040$

$D_2 = h_6$

>10-20 DIAMETER

$D_1 = +0,000/-0,050$

$D_2 = h_6$

mm

CUTTING DIAMETER D_1	LENGTH OF CUT L_2	OVERALL LENGTH L_1	SHANK DIAMETER D_2	α	REACH L_3	EDP NO. Ti-NAMITE-A (AITiN)
1,0	1,0	76,0	6,0	8°10'	2,0	91349
1,5	1,5	76,0	6,0	7°45'	3,0	91350
2,0	2,0	76,0	6,0	7°10'	4,0	91351
2,5	2,5	76,0	6,0	6°35'	5,0	91352
3,0	3,0	76,0	6,0	6°	6,0	91353
4,0	4,0	76,0	6,0	4°30'	8,0	91354
5,0	5,0	89,0	6,0	2°30'	10,0	91355
6,0	6,0	89,0	6,0	—	12,0	91356
8,0	8,0	102,0	8,0	—	16,0	91357
10,0	10,0	102,0	10,0	—	20,0	91358
12,0	12,0	114,0	12,0	—	24,0	91359
16,0	16,0	140,0	16,0	—	32,0	91360
20,0	20,0	165,0	20,0	—	40,0	91361

Neck Option Available

STEELS

HARDENED STEELS