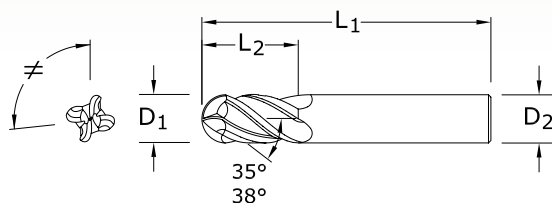
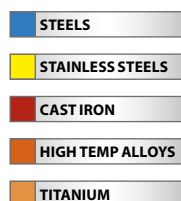


# Z-Carb End Mills



## Z1MB METRIC SERIES

TECH INFO 25



mm				EDP NO.	
CUTTING DIAMETER D <sub>1</sub>	LENGTH OF CUT L <sub>2</sub>	OVERALL LENGTH L <sub>1</sub>	SHANK DIAMETER D <sub>2</sub>	Ti-NAMITE-A (AlTiN)	JetStream*
3,0	8,0	57,0	6,0	46354	—
4,0	11,0	57,0	6,0	46355	—
5,0	13,0	57,0	6,0	46356	—
6,0	13,0	57,0	6,0	46343	—
8,0	19,0	63,0	8,0	46344	—
10,0	22,0	72,0	10,0	46345	—
12,0	26,0	83,0	12,0	46346	—
14,0	26,0	83,0	14,0	46347	46518
16,0	32,0	92,0	16,0	46348	46519
18,0	32,0	92,0	18,0	46349	46520
20,0	38,0	104,0	20,0	46350	46521
25,0	38,0	104,0	25,0	46351	46522

\*JetStream Patented Coolant Technology

### TOLERANCES (mm)

#### 3–6 DIAMETER

D<sub>1</sub> = +0,000/–0,030

D<sub>2</sub> = h<sub>6</sub>

#### >6–10 DIAMETER

D<sub>1</sub> = +0,000/–0,040

D<sub>2</sub> = h<sub>6</sub>

#### >10–25 DIAMETER

D<sub>1</sub> = +0,000/–0,050

D<sub>2</sub> = h<sub>6</sub>