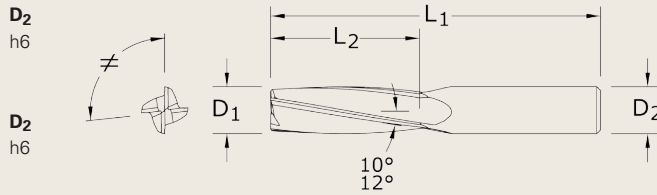


Tolerances (inch)

Diameter D₁
All +.000 / -.003

Tolerances (mm)

Diameter D₁
All +0,00 / -0,8



**SERIES 27
(FRACTIONAL)**

Cutting Diameter D ₁	Flute Length L ₂	Overall Length L ₁	Shank Diameter D ₂	Uncoated EDP No.	Di-NAMITE (TD) EDP No.
1/4	1	2-1/2	1/4	72978	72979
3/8	1-1/8	2-1/2	3/8	72980	72981
1/2	1-1/2	3-1/2	1/2	72982	72983
3/4	1-3/4	4	3/4	72984	72985

**SERIES 27-M
(METRIC)**

Cutting Diameter D ₁	Flute Length L ₂	Overall Length L ₁	Shank Diameter D ₂	Uncoated EDP No.	Di-NAMITE (TD) EDP No.
6,0	25,0	63,0	6,0	83056	83057
8,0	25,0	63,0	8,0	83058	83059
10,0	28,0	63,0	10,0	83060	83061
12,0	38,0	89,0	12,0	83062	83063
16,0	48,0	115,0	16,0	83064	83065